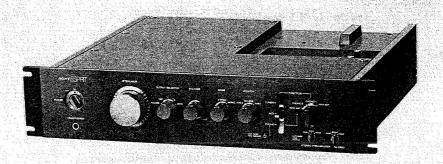
# TA-E900

US Model AEP Model UK Model



# STEREO PREAMPLIFIER

#### **SPECIFICATIONS**

#### Inputs

		Sensitivity	vity Impedance Capacitance Maximum input level (1 kHz) S/N (A netwo		network)	,			
PHONO 1		2.5 mV	50 kΩ	100 pF	180 mV	84 dB,	80 dB*		
HEAD AMP	40 Ω cartridge	0.2 mV	4 Ω		15 mV	72 dB	70 dB*	Equivalent input noise level -158 dBV	
	4 Ω cartridge	0.035 mV	4 X		2.5 mV	65 dB	70 02		
PHONO 2		2.5 mV 25/50/100 kΩ 100/200/400 pF 180 mV 84 dB, 80 db		80 dB*	*				
HEAD AMP	40 Ω cartridge	0.2 mV	4Ω —		15 mV	72 dB	70 dB*	Equivalent input noise	
	4 Q cartridge	0.035 mV		el .	2.5 mV	65 dB		level -158 dBV	
TUNER, AUX, TAPE 1, 2		150 mV	50 kΩ		12 V	102 dB	, 115 dB*		

<sup>\* &#</sup>x27;78 IHF

- Continued on next page -

#### SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY SHADING AND MARK NON THE SCHEMATIC DIAGRAMS, EXPLODED VIEWS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.



SONY® SERVICE MANUAL

#### Outputs

·	Voltage	Impedance
REC OUT 1, 2	150 mV (max. 12 V)	100 Ω
OUTPUT 1, 2	1.5 V (max. 12 V)	100 Ω

Harmonic distortion

Intermodulation (IM) distortion

(60 Hz: 7kHz = 4:1)

Frequency response

Filter (PHONO inputs)

Residual noise

Less than 0.005% (at 8 V output)

Less than 0.005% (at 8 V output)

PHONO 1,2: RIAA equalization curve ±0.2 dB

TUNER, AUX, TAPE 1,2: DC - 300 kHz  $^{+0}_{-1}$  dB

LOW 12 dB/octave attenuation below 15 Hz  $12 \,\mu\text{V}$  (A weighting network, IHF)

General

System

Head amplifier

Common-base, complementary push-pull amplifier in cascode connection

Equalizer amplifier, Input buffer amplifier, Flat amplifier

1st: Bootstrapped cascode differential amplifier

2nd: Cascode differential amplifier, cascode current-mirror load Output: Darlington emitter-follower single end push-pull output

(Equalizer amp: NF type)

Power supply: Two regulated power supplies for each channel

US model: 120 V ac, 60 Hz

AEP model: 220 V ac (or 240 V ac adjustable by

authorized Sony personnel), 50 Hz

UK model: 240 V ac (or 220 V ac adjustable by

authorized Sony personnel), 50 Hz

Power consumption

Power requirements

AC outlets (only for US model)

SWITCHED (450 watts capacity) UNSWITCHED (450 watts capacity)

Approx.  $480 \times 105 \times 455 \text{ mm} (19 \times 4^{1}/4 \times 18 \text{ inches}) (w/h/d)$ **Dimensions** 

Approx. 13 kg (28 lbs 10 oz), net Weight

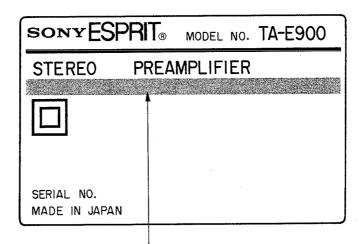
Approx. 14.5 kg (31 lbs 15 oz), in shipping carton

27 watts

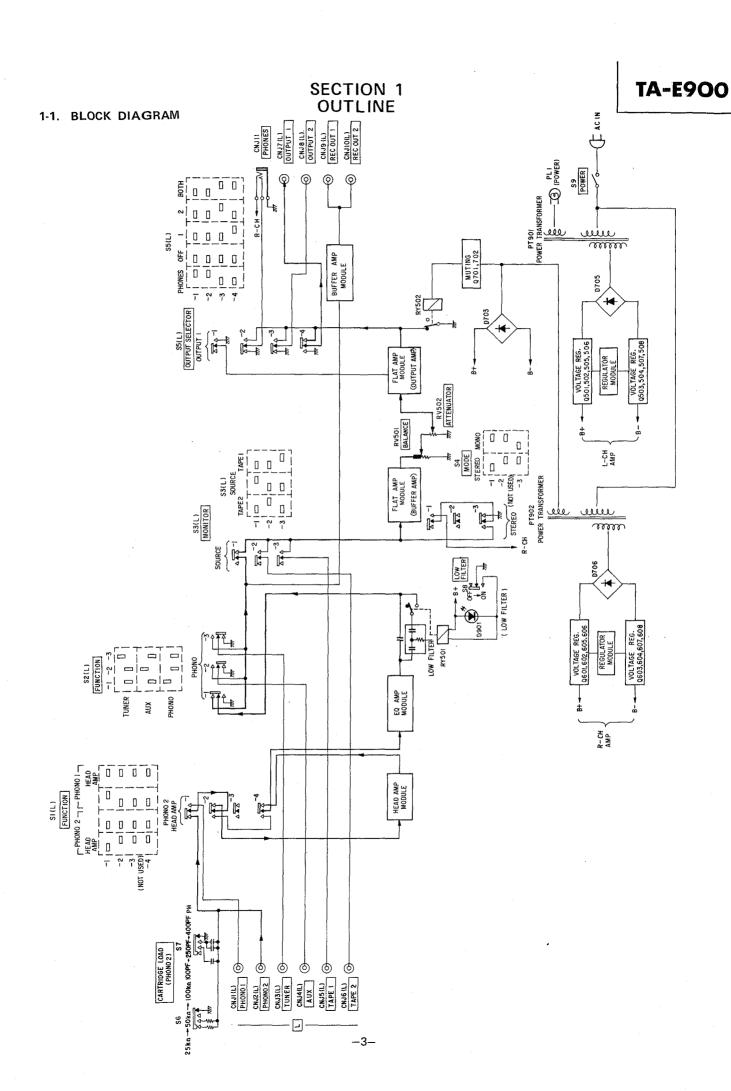
Shorting plugs (2) Supplied accessories Dust-proof caps (18)

## MODEL IDENTIFICATION

#### - Specification Label -



UK model: AC 240V~ 50/60Hz 27W US model: AC 120V~ 60Hz 27W AEP model: AC 220V~ 50/60Hz 27W



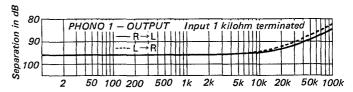
# 1-2. INTERNAL CONSTRUCTION AND LAYOUT

The TA-E900 consists of two monaural preamplifiers in a single cabinet with a separate power supply for each channel.

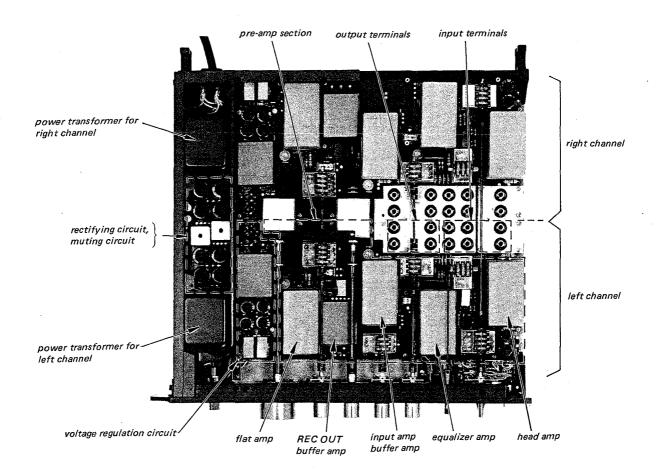
Input and output terminals are concentrated so that any potential difference between two channels is eliminated.

Attenuator volume and balance controls are embodied in a case which includes the two channel components with a shield between them. All of these features provide an excellent channel separation. Switches, mechanically linked from the front panel selectors, are located as closely as possible to the signal circuits. This provides a short signal path, keeping the wiring loss as low as possible as well as contributing to the excellent channel separation.

#### Channel separation



Frequency in Hz



#### 1-3. CIRCUIT DESCRIPTION

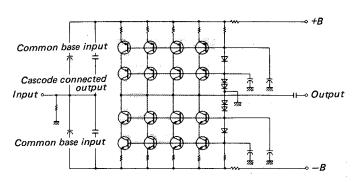
#### 1-3-1. Head Amplifier

There are two ways to boost the low output voltage of a moving-coil cartridge: the use of a step-up transformer, and the use of a head amplifier. The step-up transformer can provide superior signal-to-noise ratio and better reproduction of middle frequencies than most head amps. But head amps can provide wider and more linear frequency response and lower distortion than the step-up transformers. After considering the relative merits of both step-up transformer and head amp, we designed the following circuit for the preamplifier function.

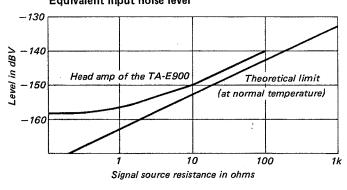
As shown in the figure, the head amplifier of the TA-E900 is a common base push-pull amplifier in cascode connection. The common base amplifier boosts the voltage by changes in its internal resistance.

The current from the power source is only the dc bias current so that it doesn't fluctuate with the input signal. Though common NF type head amplifiers can influence each other via the power sources, as the impedance of the NF circuit is low, this head amplifier has stable characteristics with relation to the power source.

This head amplifier boosts the output voltage without affecting the tonal quality, while providing an excellent signal-to-noise ratio.



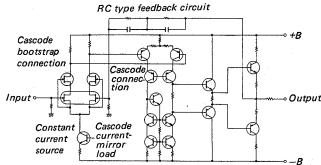
## Equivalent input noise level



#### 1-3-2. Equalizer Amplifier

The first stage of the TA-E900 equalizer amplifier is a dual-FET differential amplifier. The dual-FET has been especially developed for the differential amplifier, which features a remarkably low temperature characteristic and well-balanced electric characteristics, and which has been designed to have high conductance (gm) and low feedback capacitance for high quality sound with excellent signal-to-noise ratio. A cascode bootstrap connection of each component greatly reduces the effects of power supply voltage fluctuation.

In the driving stage, a cascode connection with a PNP transistor differential amplifier reduces the effect of temperature drift and improves linearity. The current-mirror circuit in a cascode connection makes the power consumption of both collectors equal and reduces the temperature drift. The current from the differential circuit is picked up at a single ended output through the current-mirror circuit. The final stage incorporates a Darlington compound emitter-follower push-pull amplifier to enable it to drive load requiring a higher output.



#### 1-3-3. Input Buffer Amplifier and Flat Amplifier

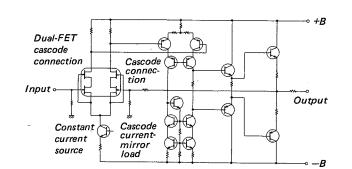
The difference between the construction of the input buffer amplifier and that of the flat amplifier lies in the amount of feedback used, and the resultant effect on the gain. The gain of the input buffer amp is 0dB, and the gain of the flat amp is 20dB.

The construction, except for the feedback circuit and first stage FET of both input buffer and flat amps is almost the same as the equalizer amp.

These amplifiers are dc amp types without coupling capacitors, so that it is necessary to keep the temperature drift of the output as low as possible. Because of this, FETs with extremely low dc drift have been selected from quadruple FETs for the first stage. The input buffer amplifier is so designed, that its input impedance is high and its output impedance is low, so as to drive attenuator and balance controls without any effect on the frequency response or distortion.

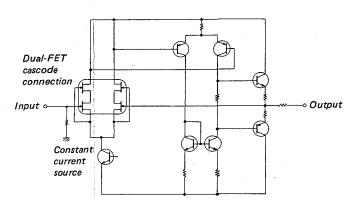
The output of the flat amplifier becomes the output of the TA-E900.

To avoid any degradation of the frequency response by the cable capacitance when the preamplifier is connected to the power amplifier, it is essential that the output impedance be relatively low. The current level of the TA-E900 output stage is designed to be high and the series-impedance is extremely low (100 ohms).



#### 1-3-4. REC OUT Buffer Amplifier

A REC OUT buffer amplifier is incorporated so that the flat amplifier is not adversely influenced by any tape decks connected to the REC OUT jacks, and can furnish its signal flow without distortion. The gain of this buffer amplifier is unity (0dB).

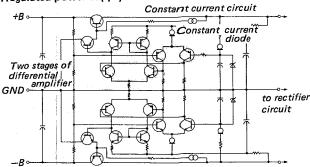


#### 1-3-5. Power Supply Section

The preamplifier stages are powered by a completely separate power supply for each channel, which helps to reduce the interaction between channels. The secondary output of each power is stabilized by its own powerful voltage regulator after being diode rectified.

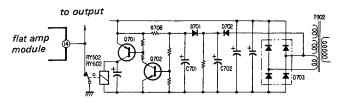
This powering system holds crosstalk down to a minimum and assures a constant voltage supply with low power line hum.

#### Regulated power supply



#### 1-4. RELAY DRIVE CIRCUIT

Relay drive circuit is the circuit for driving RY502, 602 (relay for the muting) and is composed of Q701, 702 on the power supply board. This circuit is for the muting when power is turned on or off. When the power is on, signal is designed to flow. Figure below illustrates its operation.



#### 1-4-1. Operation When the Power is On:

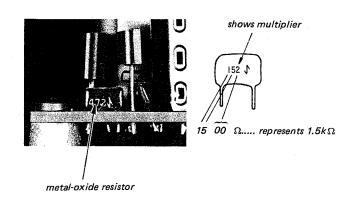
- 1) B+ begins to be generated when the power switch turns on.
- 2) B+ is applied to C701 through R708 and C701 begins to be charged. When charging C701 begins, B+ voltage increases.
- 3) Q702, 701 are off, and RY502, 602 are still off till charging C701 is completed.
- 4) When the power is stable and C701 is charged, Q702, 701 turn on and relay operates and output is output from OUTPUT.

#### 1-4-2. Operation When the Power is Off:

- 1) When the power switch is turned off, D701, though being off because of D702, turns on and C701 discharges through D701, R711.
- 2) To turn Q702, 701 off, RY502, 602 turn off and output is not output from OUTPUT.

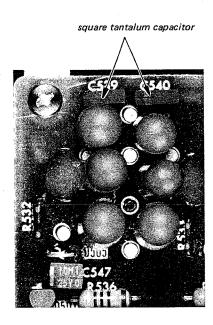
#### 1-5. SMALL RESISTORS

The TA-E900 uses many small resistors, similar to the type shown in the figure below. These resistors are ¼W metal-oxide with an accuracy of 1%. Note that this accuracy rating has been omitted in the schematic diagrams.



#### 1-6. SQUARE TANTALUM CAPACITORS

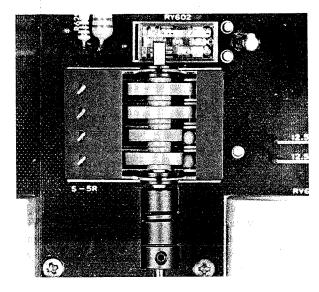
The capacitors employed in the TA-E900 (as shown in the figure below) are the same square tantalum capacitors used in pulse circuit power supplies, etc. These capacitors are especially used in the B+ and B-bus where their greater by-pass effect is needed.



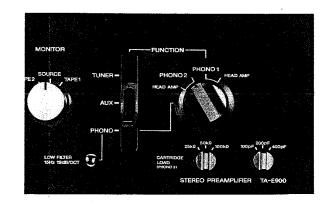


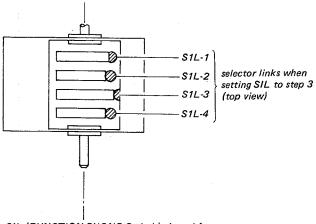
## 1-7. CAM EQUIPPED SWITCH INDICATION

The selector switches employed in TA-E900 are each equipped with a cam, and a number (3 or 4) of slide switch elements which move in an irregular fashion when the cam rotates.



As an example of this arrangement, S1L (FUNCTION PHONO INPUT) is shown in the figure below.



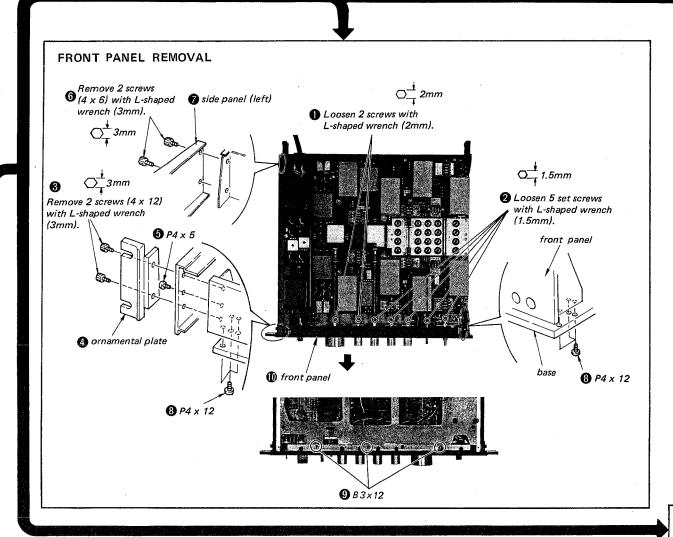


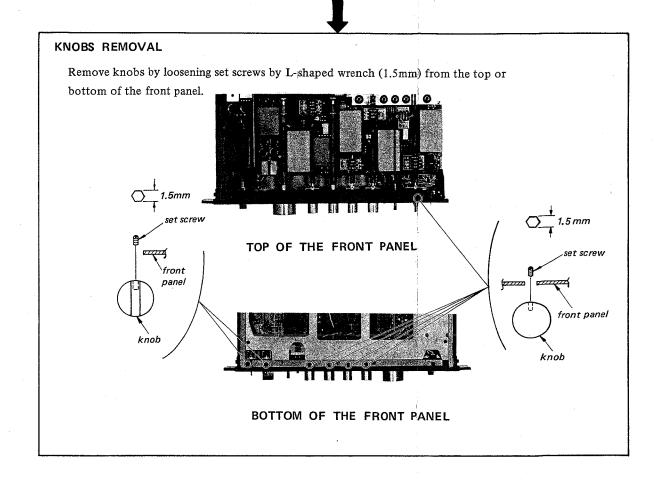
SIL (FUNCTION PHONO Switch) viewed from component side

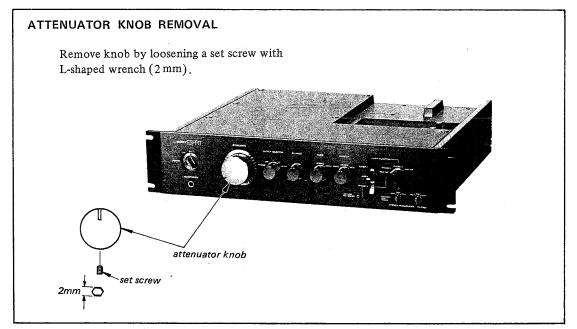
There are a total of ten switches employed in the TA-E900, making it impossible to determine which points are making contact at different select positions. For this reason, both the schematic diagram and the mounting diagram include special charts of the contact patterns for each switch position.

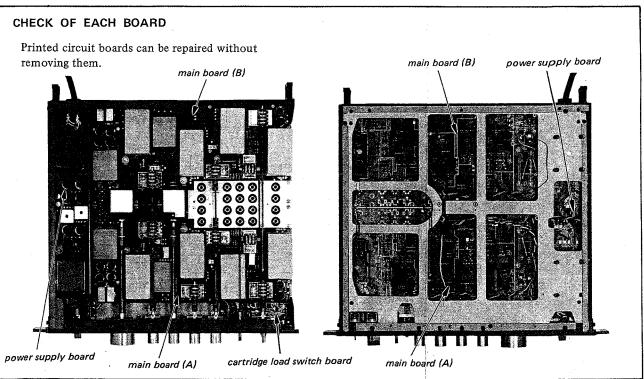
Note that these charts indicate the position of the blue switch link heads as viewed from the component side, thereby simplifying checking operations as well.

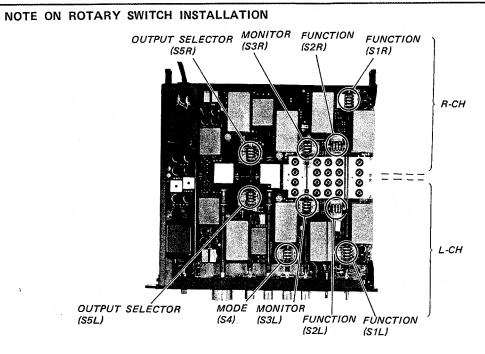
T A	⊢PHONE EAD MP ☐ 40Ω	0.2	_ PH			
3Ω	4052			40Ω ΄΄΄΄	$^{1P}$ $^{7}_{3\Omega}$	
						S1L-1
						S1L-2
						S1L-3
						S1L-4
(step) (1)	(2)	(3)	(4)	(5)	(6)	
m. cc						



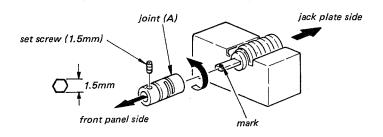




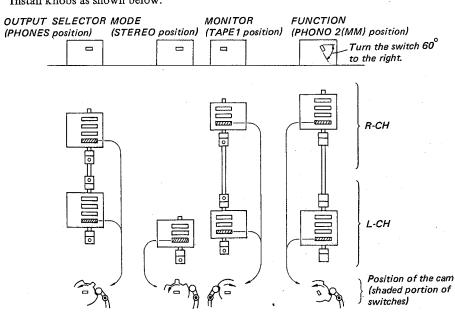




- 1) Turn the shaft as shown below and install the joint (A) and etc. with its mark side up.
- 2) Switch Position (S3) Install S3 with its mark side against the jack plate.

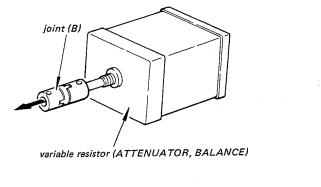


Install knobs as shown below.

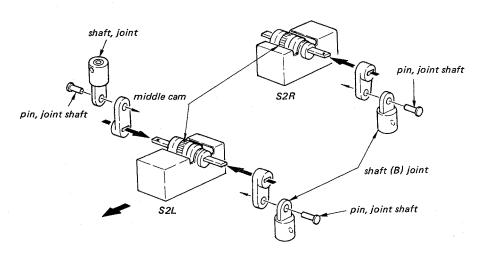


#### JOINT (B) REMOVAL

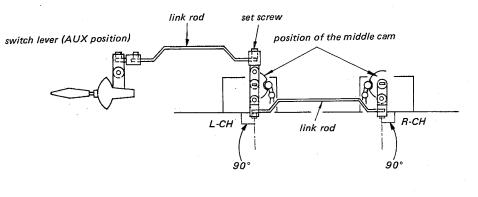
Do not pull the front part of the joint (B) in the direction shown by the arrow, because the front part is combined with the rear part through a spring. Be sure to loosen the set screws and remove the joint (B).



#### 3) Switch Position (S2)



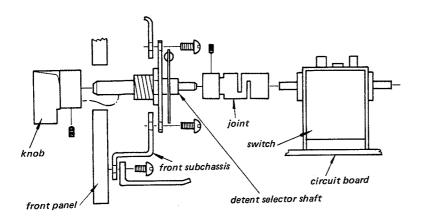
Set the switch lever to the AUX position and install the link rod as shown below.



# 1-8. ORDER OF PARTS IN SWITCH ASSEMBLIES

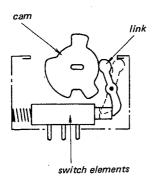
A typical switch assembly, including the switch, the joint, front panel and selector knob, is shown the figure below.

Whenever such switch assemblies are taken apart, the position of parts must be noted, either by marking each part, or by some other method.



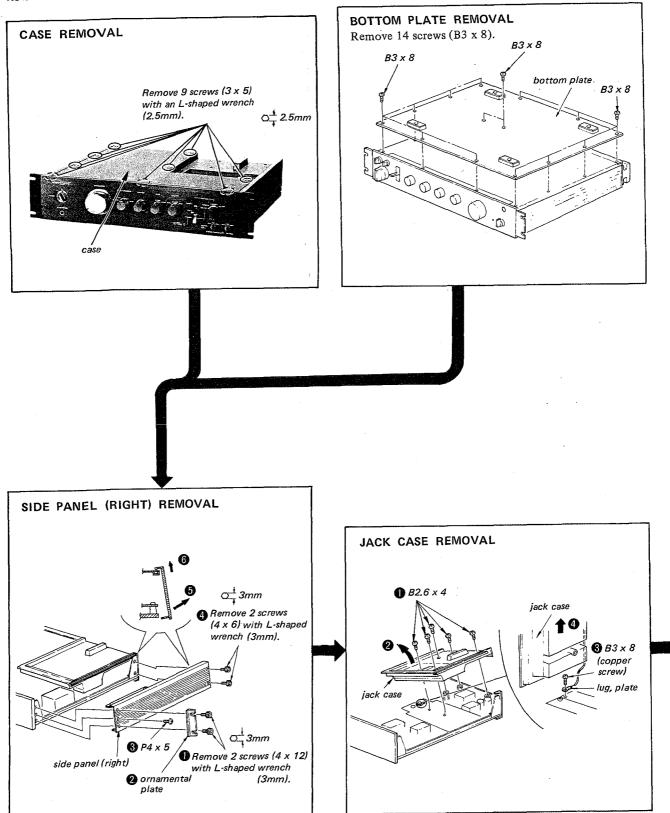
## 1-9. SWITCH ANGLE ALIGNMENT

This switch is turned on or off through the switch links and switch cam. A feature of the switch is the absence of click stops which determine the actual switching position. Therefore, it is necessary to align correctly the selector knob with its corresponding switch position.



# SECTION 2 DISASSEMBLY

Note: Follow the disassembly procedure in the numerical order given.



# SECTION 3 ADJUSTMENTS

#### FFSET ADJUSTMENT-1 (PHONO EQ AMP)

#### etting:

POWER switch

: ON

FUNCTION switch (S1)

: PHONO 1

FUNCTION switch (S2)

: PHONO

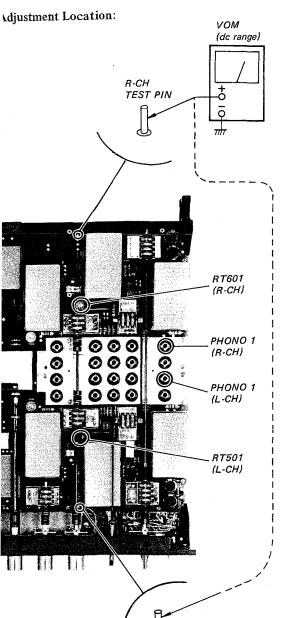
#### rocedure:

. Terminate the PHONO 1 jack with a shorting plug.

. Adjust RT501 (L-CH) and RT601 (R-CH) for 0V reading on VOM.

#### pecification:

EQ OUT level:  $0 \pm 0.1$ V



TEST PIN

#### OFFSET ADJUSTMENT-2 (OUTPUT AMP)

#### Setting:

POWER switch

: ON

ATTENUATOR control

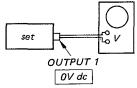
: fully counter-

clockwise

OUTPUT SELECTOR switch: 1

#### Procedure:

oscilloscope (dc range, vertical amplifier sensitivity; 1mV/div or less)

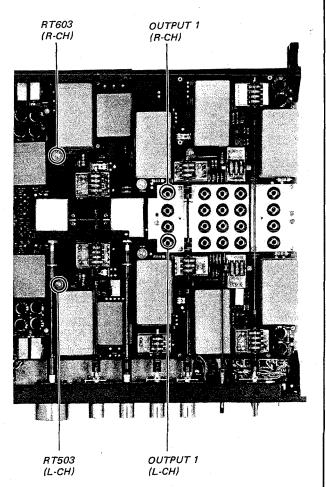


 Adjust RT503 (L-CH) and RT603 (R-CH) for 0V reading on oscilloscope.

#### Specification:

OUTPUT 1 level: 0 ± 0.1 mV

#### Adjustment Location:



#### OFFSET ADJUSTMENT-3 (BUFFER AMP)

#### Setting:

POWER switch

: ON

FUNCTION switch

: TUNER

MONITOR switch

: SOURCE

MODE switch

: STEREO

BALANCE control
ATTENUATOR control

: mechanical mid

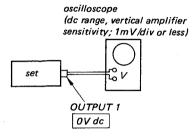
ATTENUATOR control

: fully clockwise

OUTPUT SELECTOR switch

1 • 1

#### Procedure:



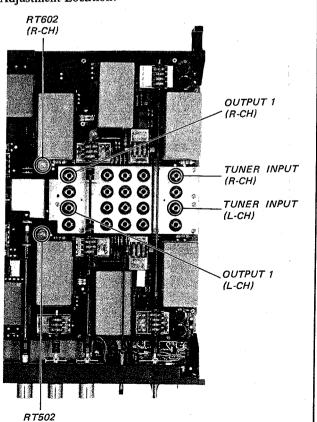
- 1. Terminate the TUNER jack with a shorting plug.
- Adjust RT502 (L-CH) and RT602 (R-CH) for 0V reading on oscilloscope.

#### Specification:

(L.-CH)

OUTPUT 1 level:  $0 \pm 0.1 \text{mV}$ 

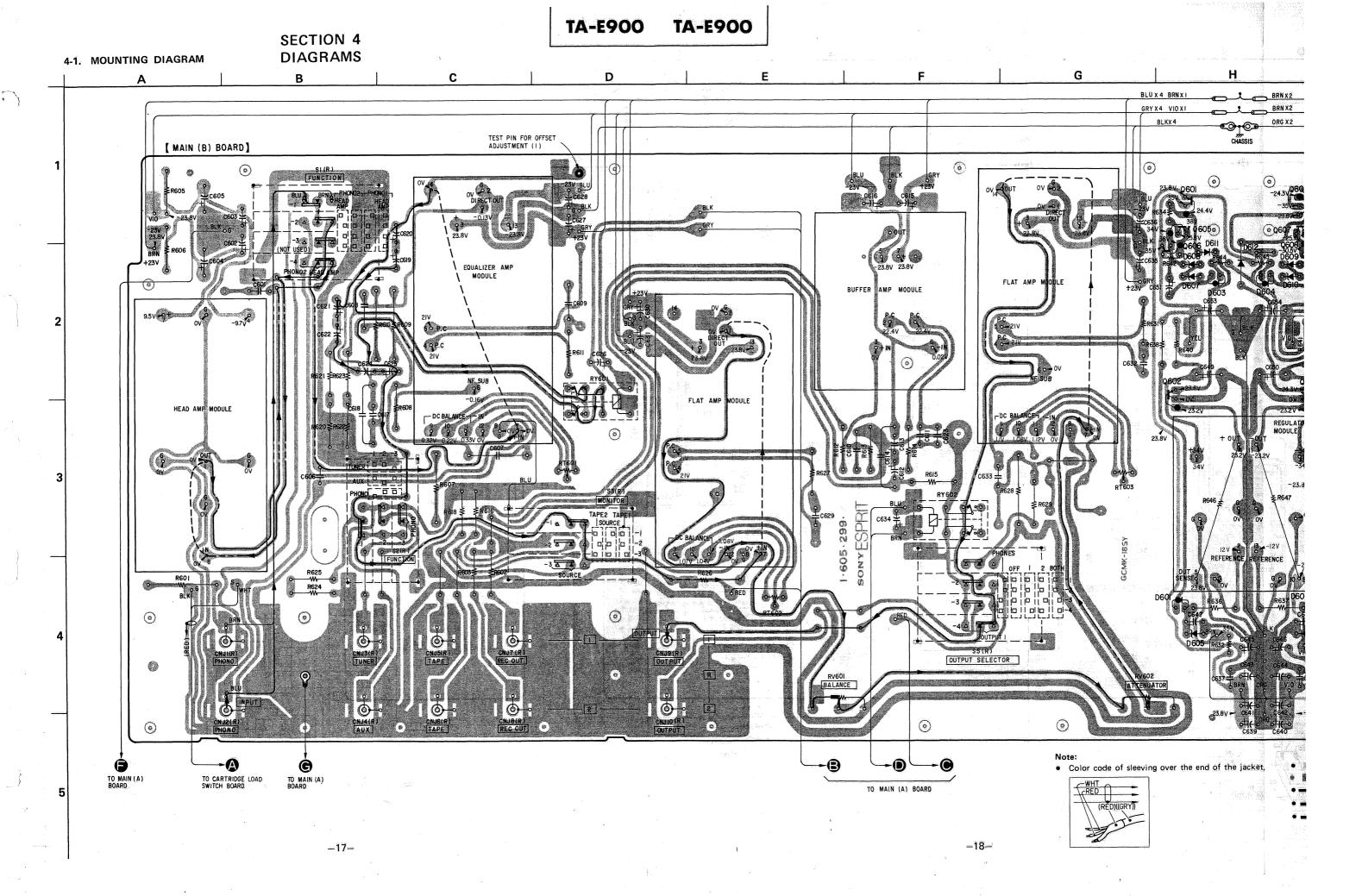
#### Adjustment Location:

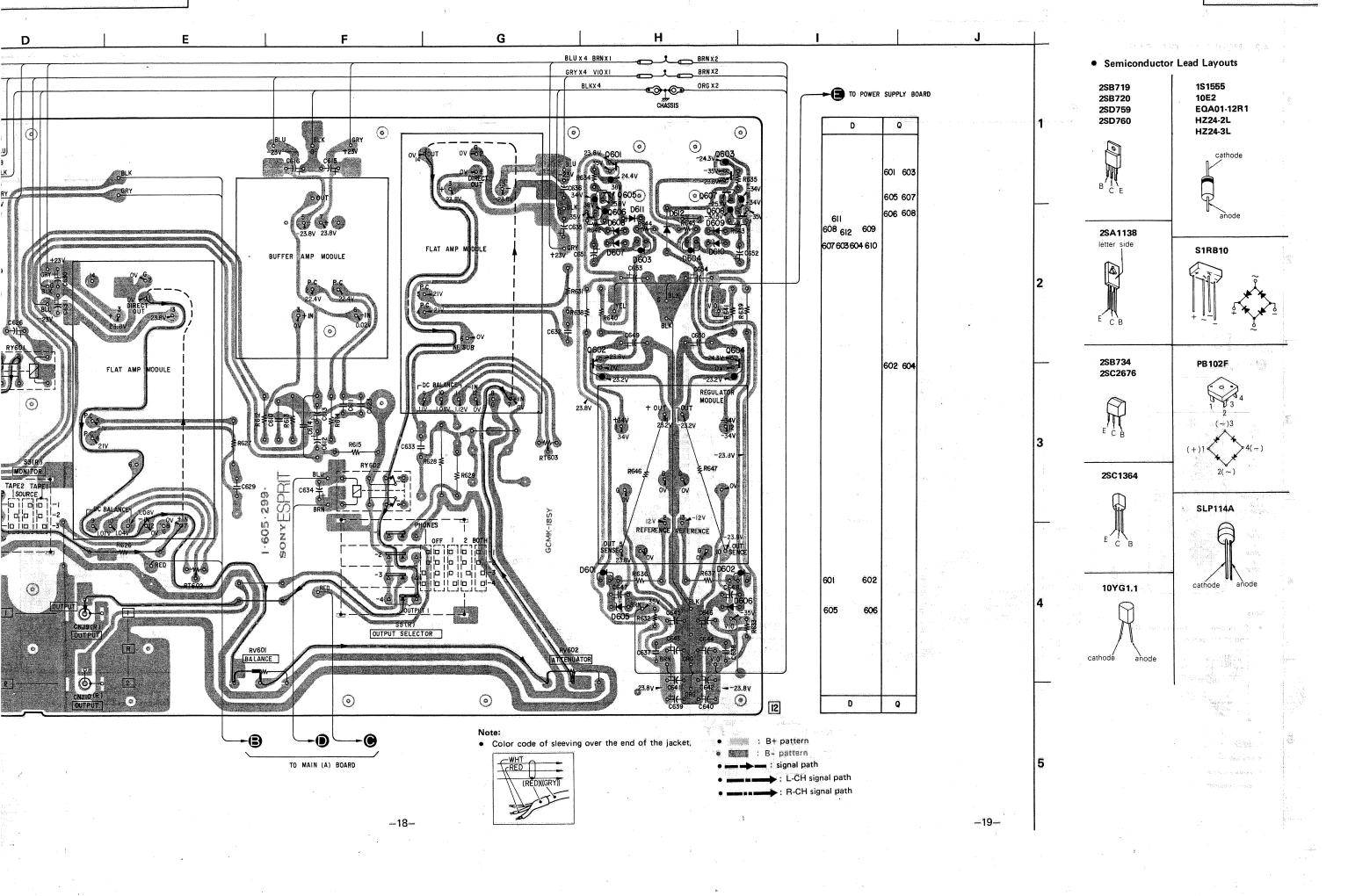


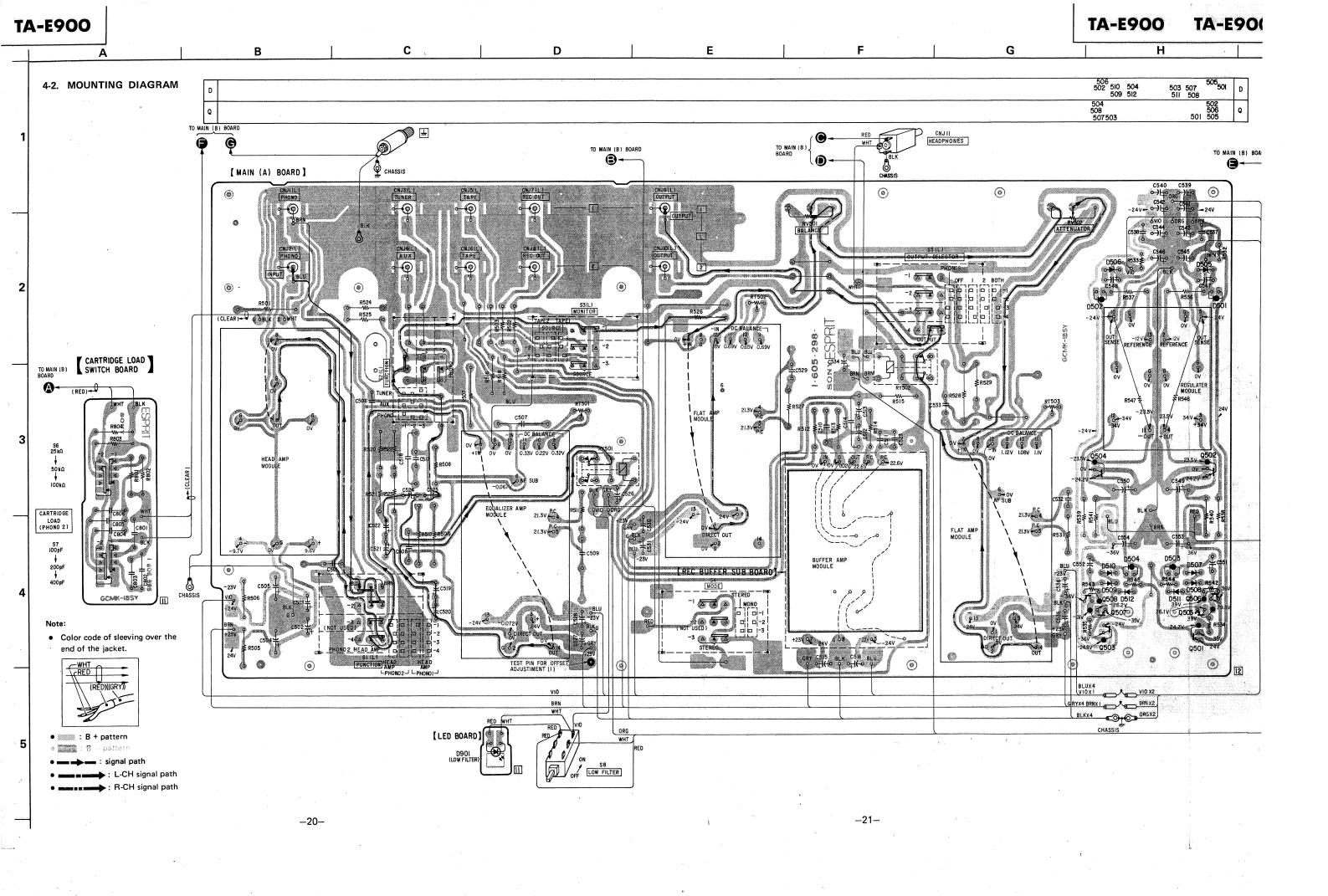
#### MUTING TIME CHECKING

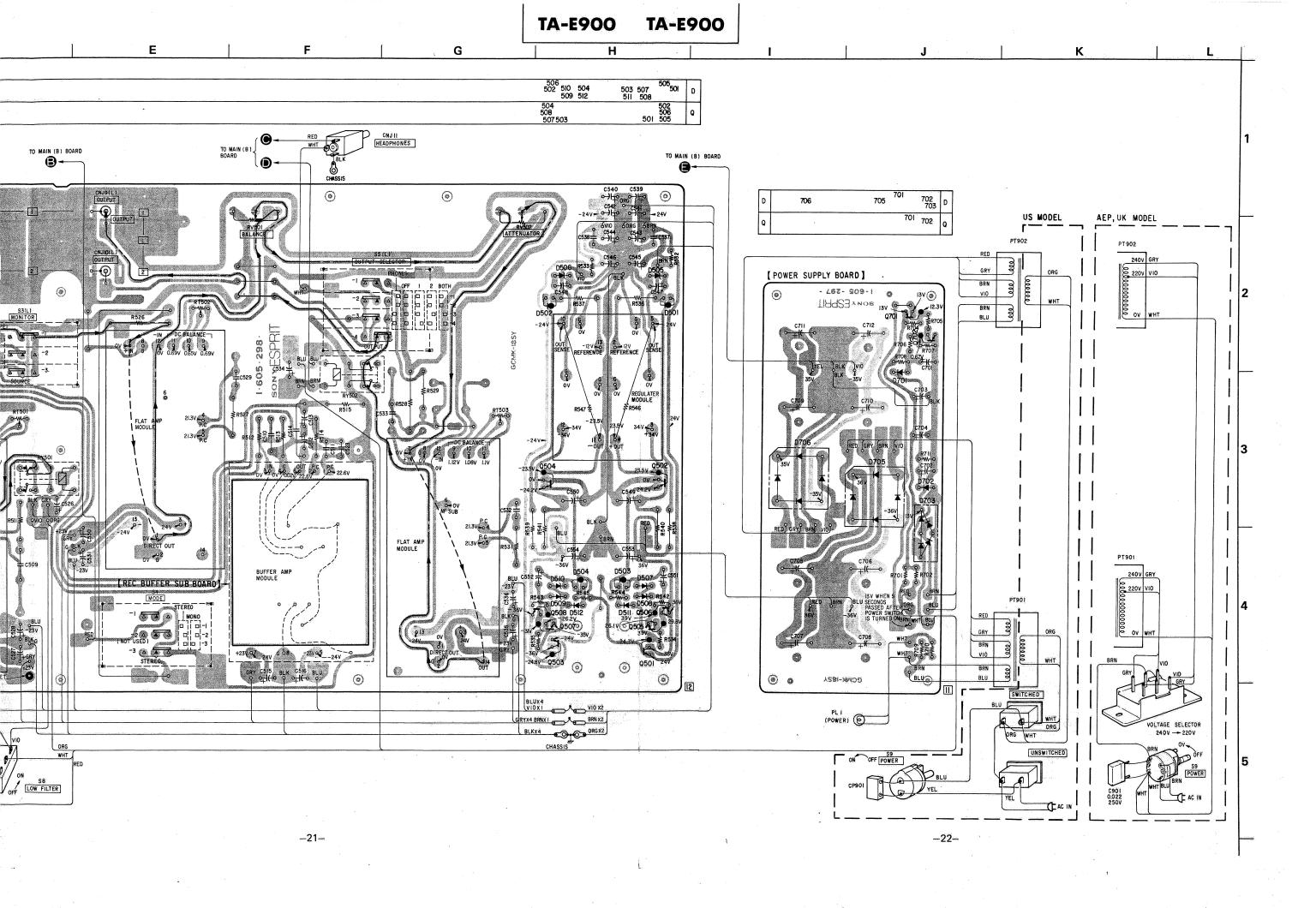
Confirm the operation of the relays (RY502, 602)

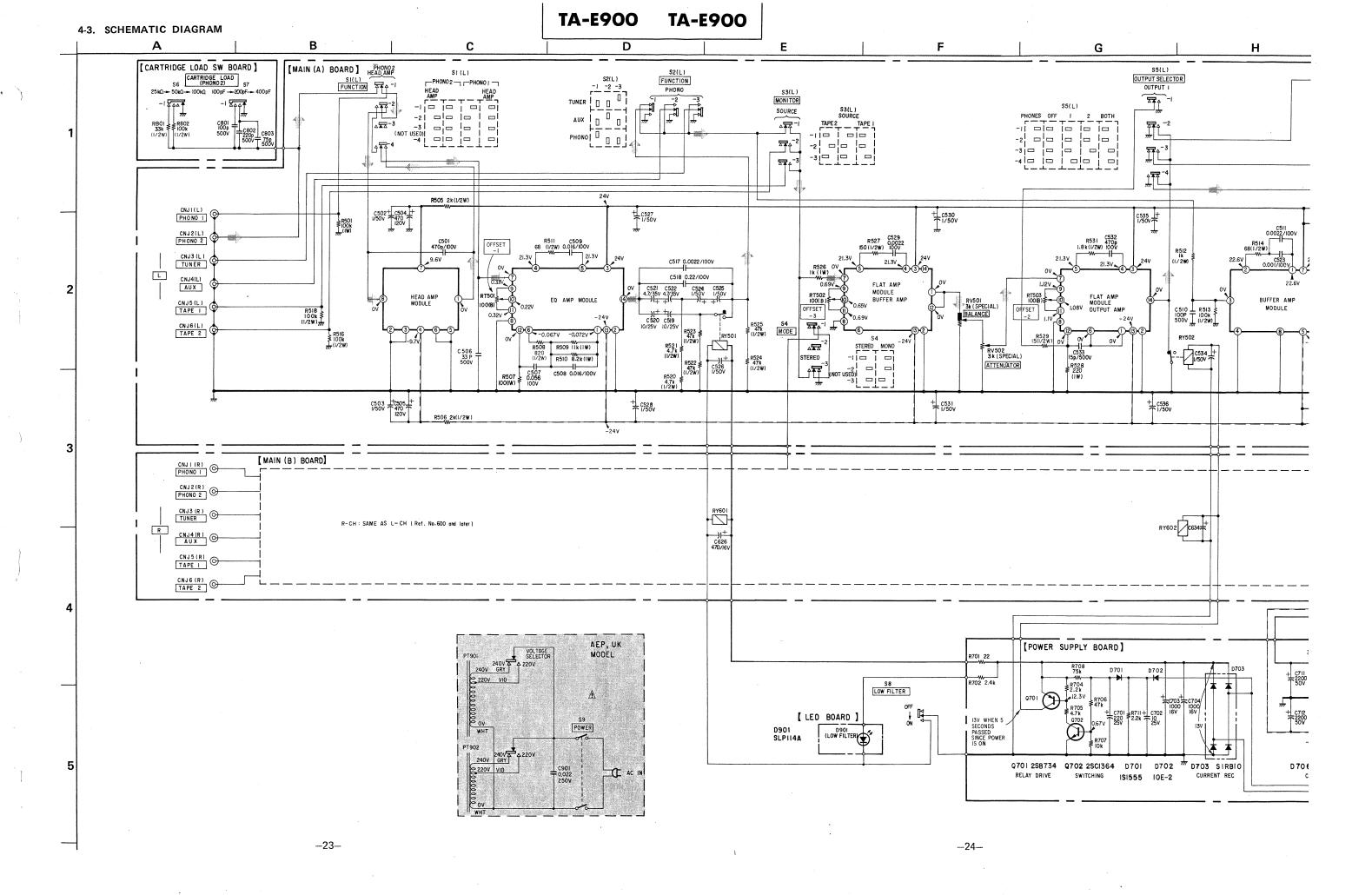
- RY502 and RY602 are energized at about five seconds after the POWER switch is turned ON.
- RY502 and RY602 are released at the moment when the POWER switch is turned OFF.

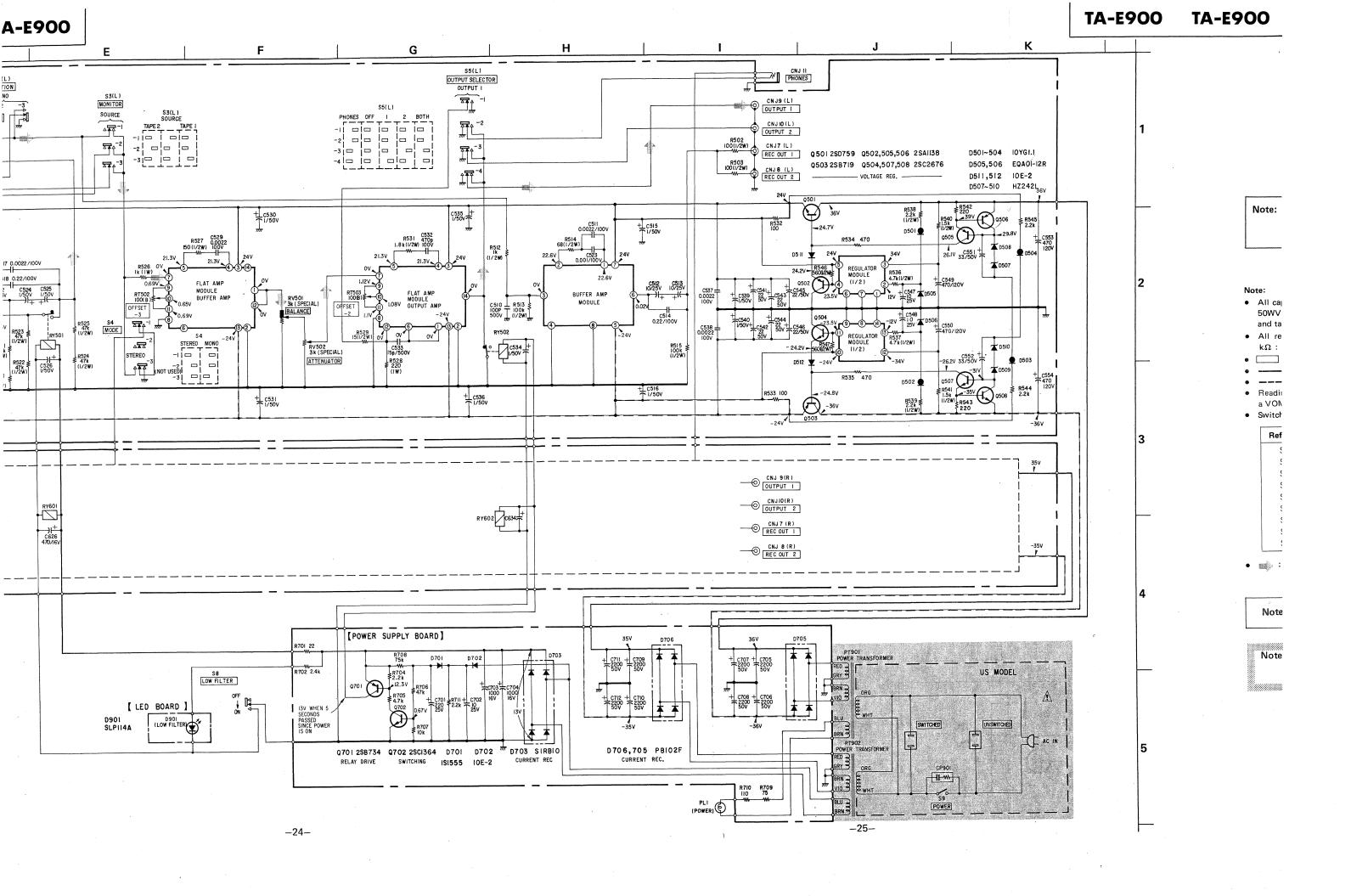


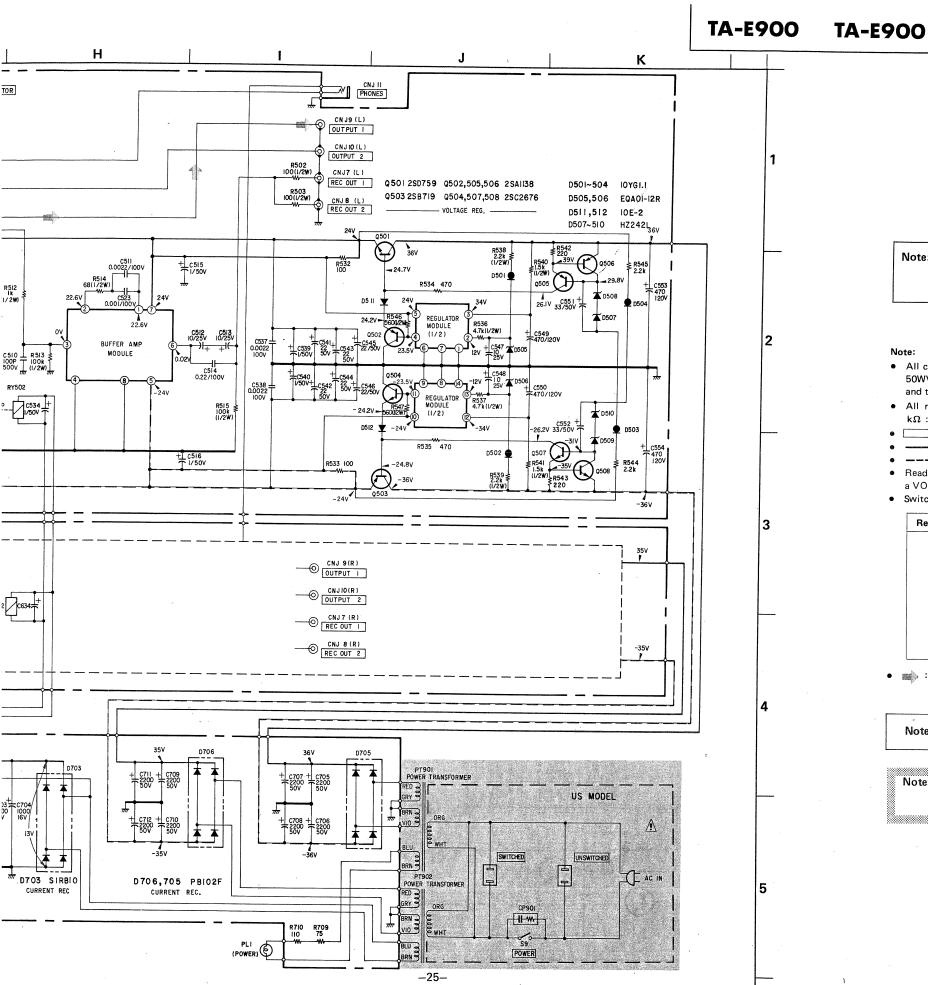












Note: Exchange each module when module section (head amp, equalizer amp, flat amp, buffer amp, regulator) is out of order.

#### Note:

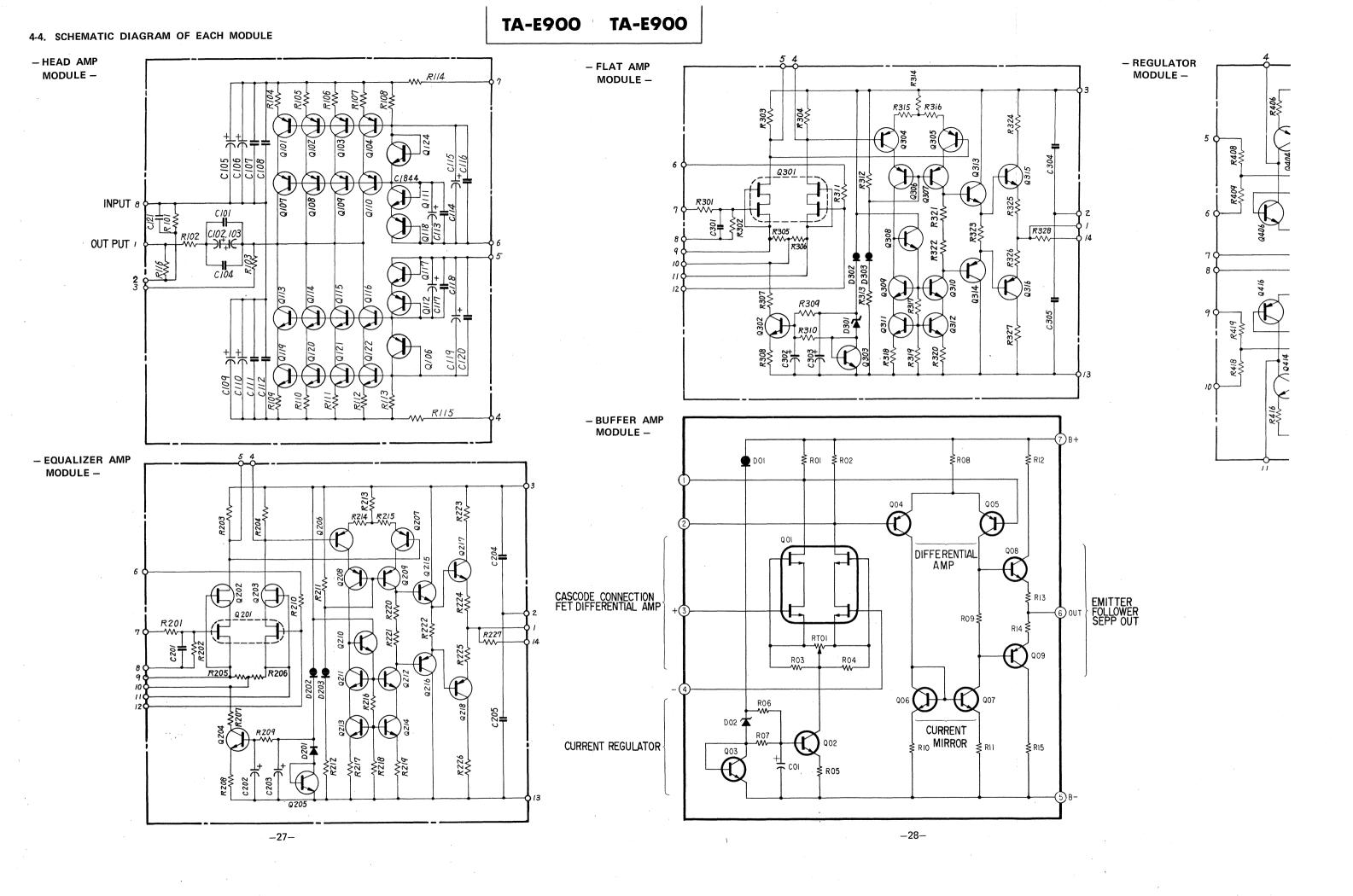
- All capacitors are in  $\mu F$  unless otherwise noted. pF :  $\mu \mu F$ 50WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in ohms, ¼ W unless otherwise noted.  $k\Omega$ : 1000  $\Omega$ ,  $M\Omega$ : 1000  $k\Omega$
- \_\_\_\_\_ : adjustment for repair.
- -: B+ bus.
- ---: B- bus.
- Readings are taken under no-signal conditions with a VOM ( $20k\Omega/V$ ).
- Switch

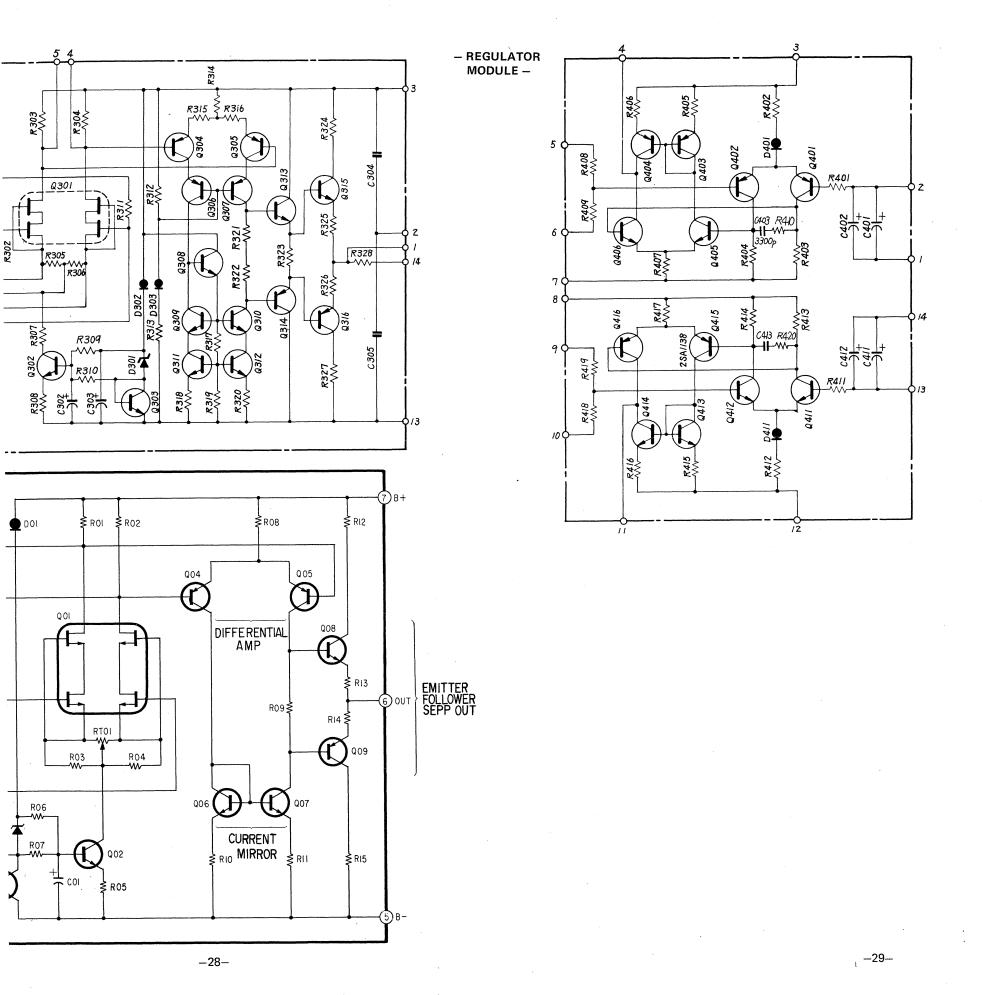
Ref. No.	Switch	Position
S1	FUNCTION	PHONO 2
S2	FUNCTION	PHONO
S3	MONITOR	SOURCE
S4	MODE	STEREO
S5	OUTPUT SELECTOR	1
S6	CARTRIDGE LOAD (PHONO 2)	25k Ω
S7	CARTRIDGE LOAD (PHONO 2)	100pF
S8 .	LOW FILTER	OFF
S9	POWER	OFF

signal path

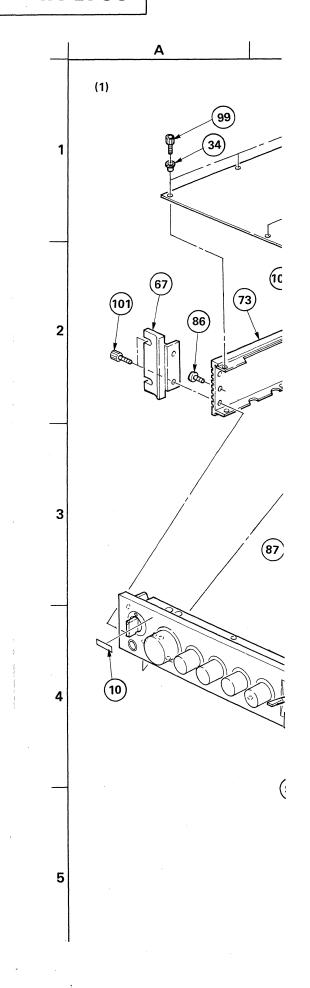
Note: Voltages are measured with a VOM (50k $\Omega$ /V).

Note: The components identified by shading and mark A are critical for safety. Replace only with part number specified.





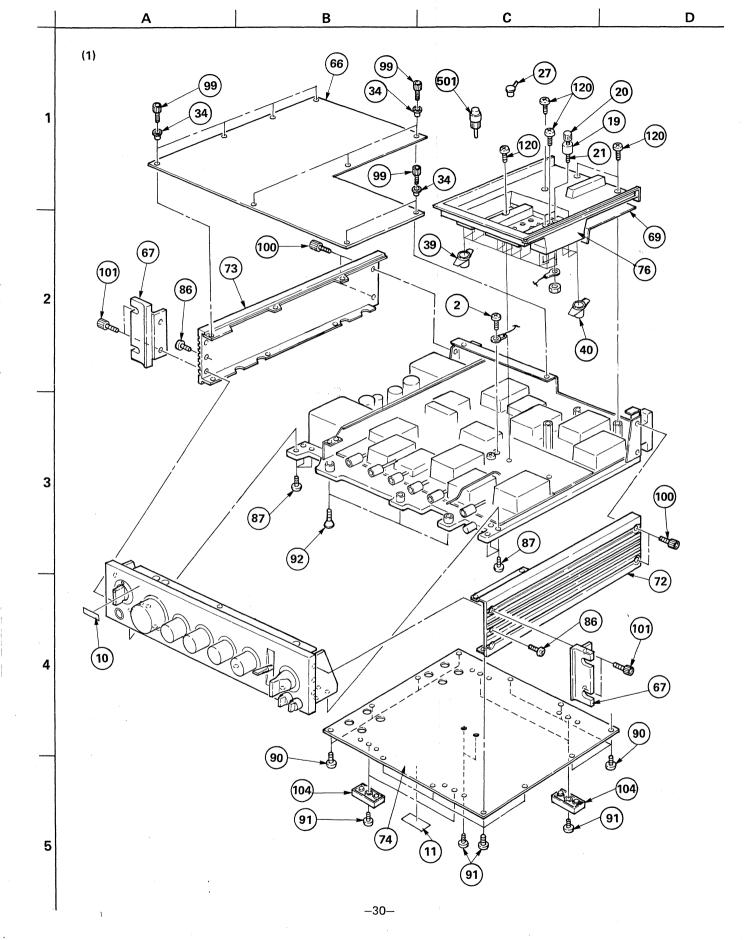
TA-E900 TA-E900

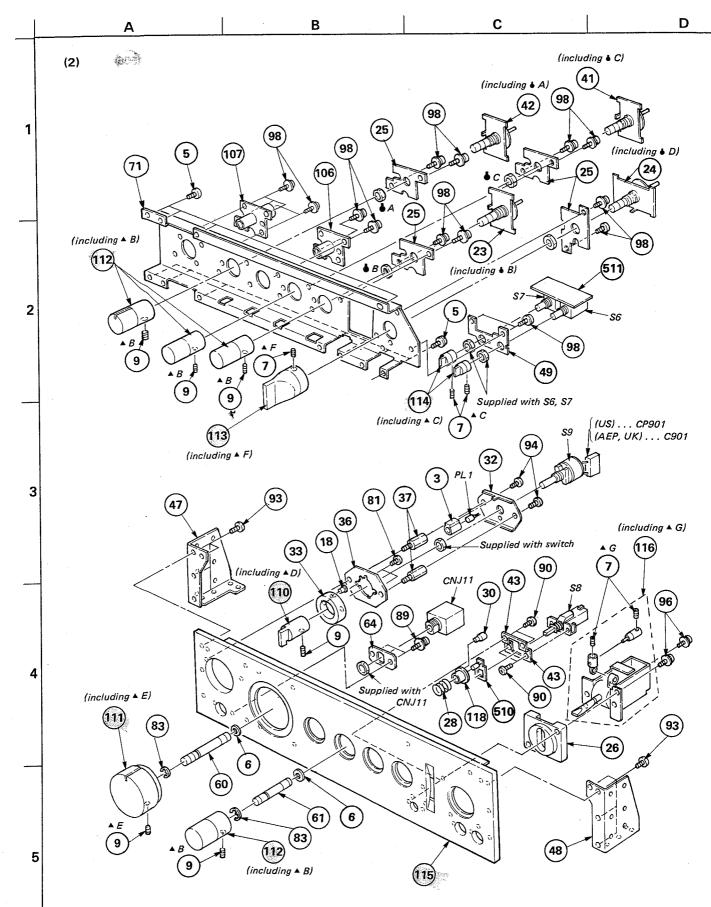


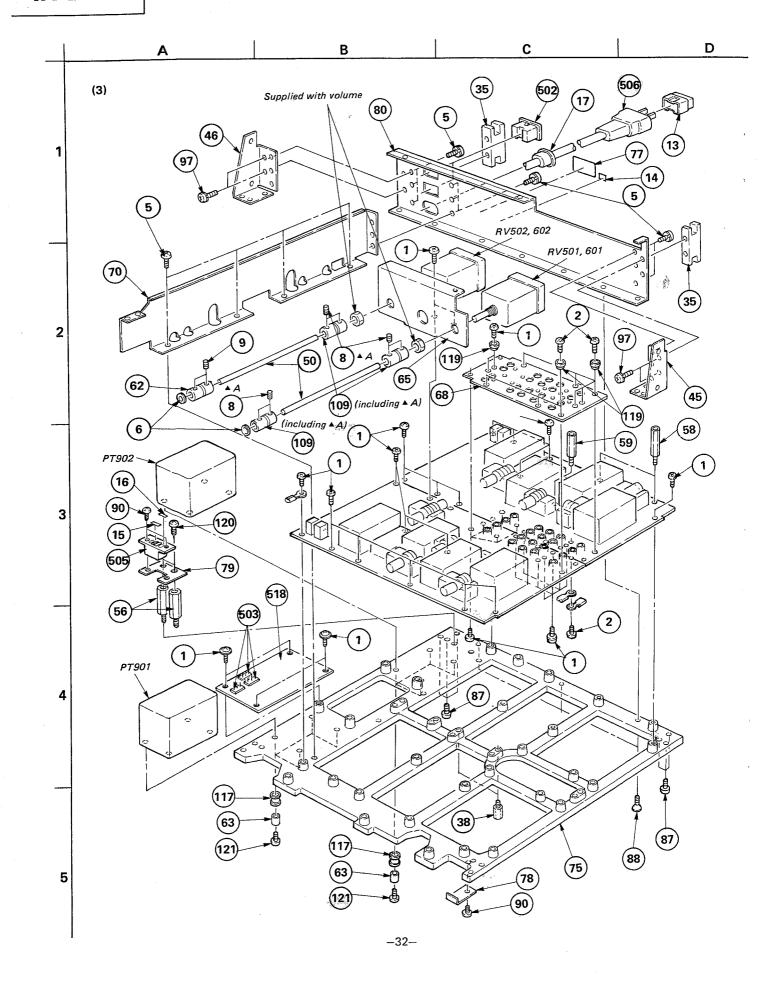
ULATOR DULL STATE OF THE STATE

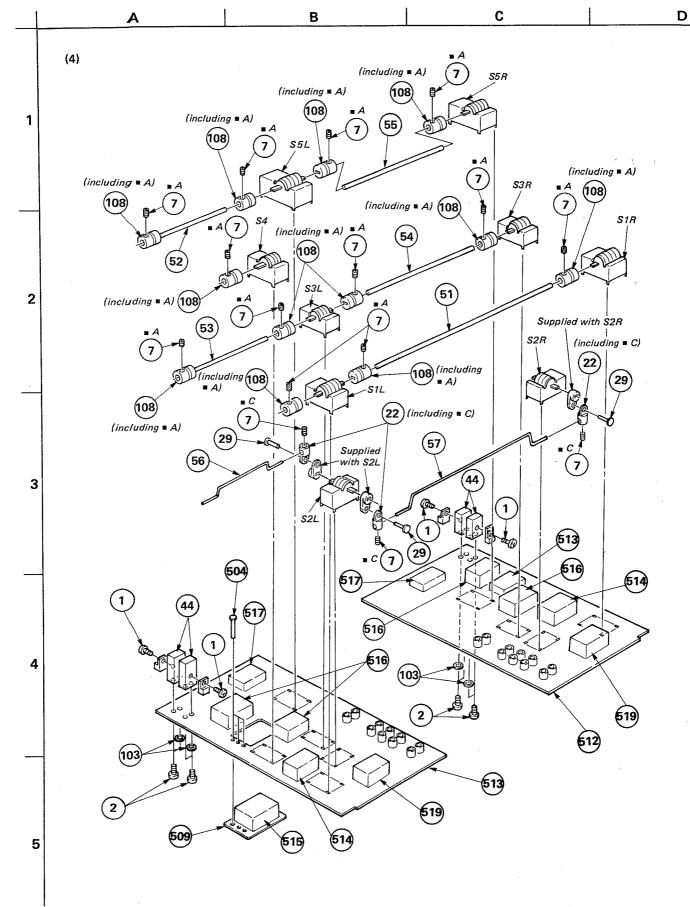
TA-E900 TA-E900

SECTION 5
EXPLODED VIEWS AND PARTS LIST









#### GENERAL SECTION

No.	Part No.	Description
1 2 3	2-259-121-00 2-259-121-11 3-534-276-11	SCREW, TR SCREW, TR HOLDER, LAMP
4 5 6	3-701-429-21 3-701-444-21	SCWER +B 3X5 W/PAWL WASHER, 6
7 8 9	3-701-505-00 3-701-506-01 3-701-510-00	SET SCREW, DOUBLE POINT 3X3 SET SCREW, DOUBLE POINT 3X4 SET SCREW, DOUBLE POINT 4X4
10 11 11	3-701-690-00 3-703-043-21 3-703-114-01	(UK)LABEL (MADE IN JAPAN) (UK)LABEL, CAUTION, MAIN (US)LABEL, MAIN CAUTION
12 13 14	3-703-112-01 <b>4</b> ;4-809-246-00	(US)GAURD, PLUG (US)LABEL, AC 120V 60Hz
15 16	4-337-218-21 4-337-218-31	(AEP,UK)LABEL, INDICATION, VOLTAGE (AEP,UK)LABEL, INDICATION, VOLTAGE
17 17	4-879-936-00 4-849-786-00	(US)BUSHING, CORD (AEP,UK)STOPPER, CORD
18 19 20 21	4-852-925-00 4-854-715-00 <b>4</b> :4-854-716-00 4-854-717-00	LENS, POWER LAMP TERMINAL (A) TERMINAL (B) TERMINAL (C)
22 23 24	4-854-721-00 4-854-722-00 4-854-723-00	SHAFT (B), JOINT DETENT (A) DETENT (B)
25 26 27	<b>♦</b> ;4-854-725-00 4-854-734-00 4-854-741-02	PLATE (B), ADJUSTMENT ESCUTCHEON, LEVER CAP, DUST PROTECTION, P.J
28 29 30	4-854-743-00 4-854-747-00 4-854-748-02	SPRING, COMPRESSION PIN, JOINT SHAFT SHAFT, LIGHT GUIDE
31 32 33	<b>♣;4</b> -870-203-00 4-870-204-00	BRACKET (A), POWER SWITCH ORNAMENT, SWITCH (B)
34 35 36	4-870-210-00 4-870-213-00 •;4-870-220-00	RING, PANEL RETAINER BLOCK, GUARD BRACKET (B), POWER SWITCH
	<b>♦</b> ;4-870-221-00 <b>♦</b> ;4-870-266-00 4-876-628-01	SHAFT, FITTING, POWER SWITCH SUPPORT, BLOCK ORNAMENT, JACK (WHITE)
40 41 42	4-876-628-11 4-879-101-00 4-879-102-00	ORNAMENT, JACK (RED) DETENT (D) DETENT (E)

#### GENERAL SECTION

No.	Part No.	Description
44	<b>♦</b> ;4-879-106-00 <b>♦</b> ;4-879-107-00 <b>♦</b> ;4-879-108-00	BRACKET, FILTER SWITCH HEAT SINK BRACKET (C)
47	<b>♦</b> ;4-879-109-00 <b>♦</b> ;4-879-110-00 <b>♦</b> ;4-879-111-00	BRACKET (D) BRACKET (B) BRACKET (A)
50	<b>♦</b> ;4-879-113-00 <b>♦</b> ;4-879-119-00 <b>♦</b> ;4-879-120-00	BRACKET, SELECTION SWITCH SHAFT (A), RELAY SHAFT (A), RELAY
53	<b>♦</b> ;4-879-121-00 <b>♦</b> ;4-879-122-00 <b>♦</b> ;4-879-123-00	SHAFT (B), RELAY SHAFT (C), RELAY SHAFT (D), RELAY
56	<b>♦</b> ;4-879-124-00 <b>♦</b> ;4-879-125-00 <b>♦</b> ;4-879-126-00	SHAFT (E), RELAY JOINT (A) JOINT (B)
59	<b>♦</b> ;4-879-127-00 <b>♦</b> ;4-879-128-00 <b>♦</b> ;4-879-129-00	SHAFT (A), FITTING, CASE SHAFT (B), FITTING, CASE SHAFT (A)
62	<b>♦</b> ;4-879-130-00 <b>♦</b> ;4-879-131-00 <b>♦</b> ;4-879-132-00	SHAFT (B) BOSS (A), JOINT SPACER, TRANSFORMER
	<b>♦</b> ;4-879-133-00 <b>♦</b> ;4-879-134-00 4-879-135-00	BRACKET, JACK BRACKET, CONTROL PLATE, TOP
	4-879-136-00 <b>4</b> ;4-879-137-00 <b>4</b> ;4-879-139-00	PANEL, SIDE PLATE (A), GROUND PLATE, SHIELD
	<b>♦</b> ;4-879-142-00 <b>♦</b> ;4-879-144-00 4-879-146-00	CHASSIS, MIDWAY BRACKET, KNOB PANEL (R), SIDE
	4-879-147-00 <b>4</b> ;4-879-148-00 <b>4</b> ;4-879-149-00 4-879-150-00	PANEL (L), SIDE PLATE, BOTTOM DECK CASE, JACK
77 77 77	4-879-157-00 4-879-158-00 4-879-159-00	(UK)LABEL, MODEL NUMBER (UK) (AEP)LABEL, MODEL NUMBER (AEP) (US)LABEL, MODEL NUMBER (US)
	<b>♦</b> ;4-879-160-00 <b>♦</b> ;4-879-161-00	REINFORCEMENT (A) (AEP,UK)BRACKET, SELECTION, VOLTAGE
80 80	4-879-143-11 4-879-162-00	(US)PLATE, JACK (AEP,UK)PLATE, JACK
81 82 83	7-621-284-00 7-623-422-07 7-624-109-04	SCREW +P 2.6X4 LW 3, TYPE B STOP RING 5.0, TYPE -E

#### NOTE:

- Items with no part number and no des-cription are not stocked because they are seldom required for routine service.
- Items marked " ♣ " are not stocked since they are seldom required for routine service. Some delay should be antici-pated when ordering these items.
- Due to standardization, parts with part numbers ( $\Delta$ - $\Delta\Delta\Delta$ - $\Delta\Delta\Delta$ - $\Delta\Delta\Delta$ - $\Delta\Delta\Delta$ - $\Delta\Delta\Delta$ - $\Delta\Delta$ ) may be different from those used in the set.

#### CAPACITORS:

· All capacitors are in μF. Common capacitors are omitted. Refer to the following lists for their part numbers. MF:μF, PF:μμF.

#### RESISTORS

- All resistors are in ohms. Common 1/4W, 1/8W and 1/16W carbon resistors are omitted. Refer to the following lists for their part numbers.
- F : nonflammable

#### COILS

· MMH : mH, UH : μH

The components identified by shading and mark Aare critical for safety.
Replace only with part number specified.

SEMICONDUCTORS

In each case, U : μ, for example: UA···: μΑ···, UPA···: μΡΑ···, UPC···: μPC,  $\text{UPD}\cdots:\ \mu\text{PD}\cdots$ 

#### GENERAL SECTION

		-		<del></del>
No	<u>. Par</u>	rt N	lo.	Description
8			159-09	SCREW +P 4X5
8	8 7-	682-	- 163-09 - 247-09 - 546-09	SCREW +P 4X12 SCREW +K 3X6 SCREW +B 3X5
9	1 7-	682-	-547-09 -548-09 -552-09	SCREW +B 3X6 SCREW +B 3X8 SCREW +B 3X16
9	4 7-	682-	-559 <b>-</b> 09 -646 <b>-</b> 09	SCREW +B 4X5 SCREW +PS 3X5
9	7 .7-	682-	-649-09 -662-09 -947-09	SCREW +PS 3X10 SCREW +PS 4X10 SCREW +PSW 3X6
9 10 10	0 7-	683-	-402-04 -418-04 -421-04	BOLT, HEXAGON SOCKET 3X5 BOLT, HEXAGON SOCKET 4X6 BOLT, HEXAGON SOCKET 4X12
10 10 10	3 7-	688-	-023-04 -003-11 2-903-0	N 3, TYPE 2 SW 3,TYPE 2 LEG ASSY
	6 <b>♣;</b> X-		1-701-0 1-702-0	BEARING ASSY (A), CONTROL BEARING ASSY (B), CONTROL
10 10 11	9 X-	4854	1-706-0 1-708-0 0-208-0	JOINT (A) ASSY 570 O JOINT (B) ASSY MNOB ASSY M12
# 11 # 11 # 11	2 X-	4879	9-102-0 9-103-0 9-104-0	KNOB ASSY, CONTROL # WARP WORK. KNOB (A) ASSY, FUNCTION E KNOB (B) ASSY, FUNCTION
	5 X-	4879	9-105-0 9-107-1 9-108-1	KNOB (C) ASSY, FUNCTION PANEL ASSY, FRONT I PARTE front LAVER KNOB ASSY //
11 11 11	8 4-	854 <b>-</b>	-893-11 -738-11 -425-00	BUSHING, RUBBER CAP, KNOB BUSHING, O3P INSULATING
12 12			775-10 562-09	SCREW +B 2.6X4 SCREW +B 4X10

#### ACCESSORY & PACKING MATERIAL

	No.	Part No.	Description
	151 152 153	2-249-859-00 3-701-623-00 3-701-630-00	CUSHION (A), SIDE BAG, POLYETHYLENE BAG, POLYETHYLENE
911	154 155 156	3-783-722-11 3-795-275-11 4-848-648-00	MANUAL, INSTRUCTION S/20 INSTRUCTION BAG, PROTECTION
	157 158 159	4-876-631-00 4-876-632-00 4-879-104-00	CUSHION (FRONT) CUSHION (REAR) INDIVIDUAL CARTON
	160 161	4-879-105-00 7-721-140-60	LABEL, INDIVIDUAL CARTON L-WRENCH (3.0)

- Items with no part number and no description are not stocked because they are seldom required for routine service.
- Items marked " " are not stocked since they are seldom required for routine service. Some delay should be antici-pated when ordering these items.
- Due to standardization, parts with part numbers ( $\Delta-\Delta\Delta\Delta-\Delta\Delta\Delta-XX$  or  $\Delta-\Delta\Delta\Delta\Delta-\Delta\Delta\Delta-X$ ) may be different from those used in the

#### CAPACITORS:

All capacitors are in μF. Common capacitors are omitted. Refer to the following lists for their part numbers. MF:μF, PF:μμF.

#### RESISTORS

- RESISIONS
  All resistors are in ohms. Common 1/4W, 1/8W and 1/16W carbon resistors are omitted. Refer to the following lists for their part numbers.
- · F : nonflammable

#### COILS

· ММН : mH, UH : µН

The components identified by shading and mark A are critical for safety.

Replace only with part number specified.

#### SEMICONDUCTORS

In each case, U : μ, for example: UA···: μΑ···, UPA···: μPA···, UPC···: μPC,  $\text{UPD}\cdots:\ \mu\text{PD}\cdots$ 

## TA-E900

## ELECTRICAL PARTS

#### ELECTRICAL PARTS

Ref.No.	Part No.	<u>Description</u>				Ref.No.	Part No.	Description			
501 502 503	1-506-113-00 A-1-526-609-00 4;1-535-116-00	SHORT PLUG (US)OUTLET TERMINAL	<b>;,</b> ( <b>AC</b> -1)			C525 C526 C527	1-131-450-00 1-123-380-00 1-131-450-00	TANTALUM ELECT TANTALUM	IMF IMF IMF	20% 20% 20%	50V 50V 50V
504 505	<b>♦</b> ;1-535-364-00 1-552-535-00	(AEP,UK)SW		VOLTAGE	CHANGE	C528 C529 C530	1-131-450-00 1-107-320-00 1-131-450-00	TANTALUM MICA TANTALUM	1MF 0.0022MF 1MF	20% 5% 20%	50V 100V 50V
<b>606</b>	<u>休</u> .1-555-701-00 <u>休</u> .1-555-795-00, <u>休</u> .1-556-035-00	/(AEP)CORD.	POWER 🟒 🐣	Stabel		C531 C532 C533	1-131-450-00 1-107-318-00 1-107-311-00	TANTALUM MICA MICA	1MF 470PF 15PF	20% 5% 5%	50V 100V 500V
507 508 509	<b>♦</b> ;1-605-300-00	PC BOARD, REC	BUFFER SUB			C534 C535 C536	1-123-380-00 1-131-450-00 1-131-450-00	ELECT TANTALUM TANTALUM	1MF 1MF 1MF	20% 20% 20%	50V 50V 50V
510 511 512	<b>♦</b> ;1-606-040-00 <b>♦</b> ;1-606-595-00 <b>♦</b> ;A-4335-183-A	PC BOARD, LED PC BOARD, CAR MOUNTED PCB,	RTRIDGE LOAD	SW		C537 C538 C539	1-107-320-00 1-107-320-00 1-131-450-00	MICA MICA TANTALUM	0.0022MF 0.0022MF 1MF	5% 5% 20%	100V 100V 50V
513 514 515	♣;A-4335-184-A A-4358-091-A A-4375-145-A	MOUNTED PCB, E.Q MODULE UNIT ASSY, B				C540 C541 C542	1-131-450-00 1-131-521-00 1-131-521-00	TANTALUM TANTALUM TANTALUM	1MF 22MF 22MF	20% 20% 20%	50V 50V 50V
516 517 518 519	A-4375-151-A A-4394-256-A \$;A-4394-260-A A-4409-528-A	F.T MODULE R.G MODULE MOUNTED PCB, H.A MODULE	POWER SUPPL	Y		C543 C544 C545	1-131-521-00 1-131-521-00 1-131-521-00		22MF 22MF 22MF	20% 20% 20%	50V 50V 50V
C 501 C 502 C 503		TANTALUM	470PF 1MF 1MF	5% 20% 20%	100V 50V 50V	C546 C547 C548	1-131-521-00 1-131-522-00 1-131-522-00	TANTALUM	22MF 10MF 10MF	20% 20% 20%	50V 25V 25V
C 504 C 505 C 506	1-123-624-00	ELECT	470MF 470MF 33PF	20% 20% 5%	120V 120V 500V	C549 C550 C551	1-123-624-00 1-123-624-00 1-123-511-00	ELECT ELECT ELECT	470MF 470MF 33MF	20% 20% 20%	120V 120V 50V
C507 C508 C509	1-107-315-00	MICA	0.056MF 0.016MF 0.016MF	2% 2% 2%	100V 100V 100V	C552 C553 C554	1-123-511-00 1-123-624-00 1-123-624-00	ELECT	33MF 470MF 470MF	20% 20% 20%	50V 120V 120V
C510 C511 C512	1-107-320-00	MICA	100PF 0.0022MF 10MF	5% 5% 20%	500V 100V 25V	C601 C602 C603	1-107-318-00 1-131-450-00 1-131-450-00	TANTALUM	470PF 1MF 1MF	5% 20% 20%	100V 50V 50V
C 513 C 514 C 515	1-130-662-00	FILM	10MF 0.22MF 1MF	20% 10% 20%	25V 100V 50V	C604 C605 C606	1-123-624-00 1-123-624-00 1-107-317-00	ELECT	470MF 470MF 33PF	20% 20% 5%	120V 120V 500V
C 516 C 517 C 518	1-107-320-00	MICA	1MF 0.0022MF 0.22MF	20% 5% 10%	50V 100V 100V	C607 C608 C609	1-107-316-00 1-107-315-00 1-107-315-00	MICA	0.056MF 0.016MF 0.016MF	2% 2% 2%	100V 100V 100V
C 519 C 520 C 523	1-131-522-00	TANTALUM	10MF 10MF 4.7MF	20% 20% 10%	25V 25V 35V	C610 C611 C612	1-107-309-00 1-107-320-00 1-131-522-00	MICA	100PF 0.0022MF 10MF	5% 5% 20%	500V 100V 25V
C 522 C 523 C 524	3 1-107-319-00	MICA	4.7MF 0.001MF 1MF	10% 5% 20%	35V 100V 50V	C613 C614 C615	1-131-522-00 1-130-662-00 1-131-450-00	FILM	10MF 0.22MF 1MF	20% 10% 20%	25V 100V 50V

All capacitors are in µF. Common capacitors are omitted. Refer to the following lists for their part numbers. MF:µF, PF:µµF.

#### RESISTORS

• F : nonflammable

#### COILS

․ MMH : mH, UH : աH

The components identified by shading and mark  $\bigwedge$  are critical for safety. Replace only with part number specified.

#### SEMICONDUCTORS

In each case, U : μ, for example: UA···: μΑ···, UPA···: μΡΑ···, UPC···: μPC, UPD···: μPD···

Items with no part number and no description are not stocked because they are seldom required for routine service.

Items marked " • " are not stocked since they are seldom required for routine service. Some delay should be antici-pated when ordering these items.

Due to standardization, parts with part numbers ( $\Delta-\Delta\Delta\Delta-\Delta\Delta\Delta-XX$  or  $\Delta-\Delta\Delta\Delta\Delta-\Delta\Delta\Delta-XX$ ) may be different from those used in the

All resistors are in ohms. Common 1/4W, 1/8W and 1/16W carbon resistors are omitted. Refer to the following lists for their part numbers.

#### ELECTRICAL PARTS

#### ELECTRICAL PARTS

Ref.No.	Part No.	Description				Ref.No.	Part No.	Description			
C616 C617 C618	1-131-450-00 1-107-320-00 1-130-662-00	TANTALUM MICA FILM	1MF 0.0022MF 0.22MF	20% 5% 10%	50V 100V 100V	C707 C708 C709	1-123-895-00 1-123-895-00 1-123-895-00	ELECT ELECT ELECT	2200MF 2200MF 2200MF	20% 20% 20%	50V 50V 50V
C619 C620 C621	1-131-522-00 1-131-522-00 1-131-219-00	TANTALUM TANTALUM TANTALUM	10MF 10MF 4.7MF	20% 20% 10%	25V 25V 35V	C710 C711 C712	1-123-895-00 1-123-895-00 1-123-895-00	ELECT ELECT ELECT	2200MF 2200MF 2200MF	20% 20% 20%	50V 50V 50V
C622 C623 C624	1-131-219-00 1-107-319-00 1-131-450-00	TANTALUM MICA TANTALUM	4.7MF 0.001MF 1MF	10% 5% 20%	35V 100V 50V	C801 C802 C803	1-107-309-00 1-107-310-00 1-107-167-00	MICA MICA MICA	100PF 220PF 75PF	5% 5% 5%	500V 500V 500V
C625 C626 C627	1-131-450-00 1-123-487-00 1-131-450-00	TANTALUM ELECT TANTALUM	1MF 470MF 1MF	20% 20% 20%	50V 16V 50V	C804 C805 C806	1-107-309-00 1-107-310-00 1-107-167-00 .1-130-456-00	MICA MICA MICA (AEP,UK)	100PF 220PF 75PF	5% 5% 5%	500V 500V 500V 250V
C628 C629 C630	1-131-450-00 1-107-320-00 1-131-450-00	TANTALUM MICA TANTALUM	1MF 0.0022MF 1MF	20% 5% 20%	50V 100V 50V		1-507-567-00 1-507-567-00	PIN JACK 1P PIN JACK 1P	***1EM 0:02	Zur	2304
C631 C632 C633	1-131-450-00 1-107-318-00 1-107-311-00	TANTALUM MICA MICA	1MF 470PF 15PF	20% 5% 5%	50V 100V 500V	CNJ2L CNJ2R	1-507-567-00 1-507-567-00	PIN JACK 1P PIN JACK 1P			
C634 C635 C636	1-123-380-00 1-131-450-00 1-131-450-00	ELECT TANTALUM TANTALUM	1MF 1MF 1MF	20% 20% 20%	50V 50V 50V	CNJ3L CNJ3R	1-507-567-00 1-507-567-00 1-507-567-00	PIN JACK 1P PIN JACK 1P PIN JACK 1P			
C 637 C 638 C 639	1-107-320-00 1-107-320-00 1-131-450-00	MICA MICA TANTALUM	0.0022MF 0.0022MF 1MF	5% 5% 20%	100V 100V 50V	CNJ4R CNJ5L CNJ5R	1-507-567-00 1-507-567-00 1-507-567-00	PIN JACK 1P PIN JACK 1P PIN JACK 1P			
C640 C641 C642	1-131-450-00 1-131-521-00 1-131-521-00	TANTALUM TANTALUM TANTALUM	1MF 22MF 22MF	20% 20% 20%	50V 50V 50V	CNJ6L CNJ6R	1-507-567-00 1-507-567-00	PIN JACK 1P PIN JACK 1P	,		
C 643 C 644 C 645	1-131-521-00 1-131-521-00 1-131-521-00	TANTALUM TANTALUM TANTALUM	22MF 22MF 22MF	20% 20% 20%	50V 50V 50V	CNJ7L CNJ7R CNJ8L	1-507-567-00 1-507-567-00 1-507-567-00	PIN JACK 1P PIN JACK 1P PIN JACK 1P	*		
C 646 C 647 C 648	1-131-521-00 1-131-522-00 1-131-522-00	TANTALUM TANTALUM TANTALUM	22MF 10MF 10MF	20% 20% 20%	50V 25V 25V	CNJ8R CNJ9L CNJ9R	1-507-567-00 1-507-567-00 1-507-567-00	PIN JACK 1P PIN JACK 1P PIN JACK 1P			
C649 C650 C651	1-123-624-00 1-123-624-00 1-123-511-00	ELECT ELECT ELECT	470MF 470MF 33MF	20% 20% 20%	120V 120V 50V	CNJ10R	1-507-567-00 1-507-567-00	PIN JACK 1P PIN JACK 1P			
C652 C653 C654	1-123-511-00 1-123-624-00 1-123-624-00	ELECT ELECT ELECT	33MF 470MF 470MF	20% 20% 20%	50V 120V 120V	CP901∆	1-507-507-00	JACK (US)ENCAPS	2000	DNENT	normal en f
C701 C702 C703	1-123-495-00 1-123-356-00 1-123-488-00	ELECT ELECT ELECT	220MF 10MF 1000MF	20% 20% 20%	25V 25V 16V	D501 D502 D503	8-719-201-11 8-719-201-11 8-719-201-11	DIODE 10YG1.	2/5	~	
C704 C705 C706	1-123-488-00 1-123-895-00 1-123-895-00	ELECT ELECT ELECT	1000MF 2200MF 2200MF	20% 20% 20%	16V 50V 50V	D504 D505 // D506	8-719-201-11 v 8-719-991-2116 8-719-991-211	DIODE EQAO1-1	12R1 ∼	-	

#### NOTE:

- · Items with no part number and no des-cription are not stocked because they are seldom required for routine service.
- · Items marked " " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- Due to standardization, parts with part numbers  $(\Delta \Delta \Delta \Delta \Delta \Delta \Delta X)$  may be different from those used in the set.

#### CAPACITORS:

ARACHORS: All capacitors are in µF. Common capacitors are omitted. Refer to the following lists for their part numbers. MF:µF, PF:µµF.

#### RESISTORS

- All resistors are in ohms. Common 1/4W, 1/8W and 1/16W carbon resistors are omitted. Refer to the following lists for their part numbers.
- F : nonflammable

#### COILS

· MMH : mH, UH : µH

The components identified by shading and mark Aare critical for safety.

Replace only with part number specified.

SEMICONDUCTORS

In each case, U : μ, for example: UA···: μΑ···, UPA···: μΡΑ···, UPC···: μPC, UPD···: μPD···

#### ELECTRICAL PARTS

#### ELECTRICAL PARTS

				_					•	
Re	f.No.	Part No.	Descr	iption	Ref.No.	Part No.	Description			
	D507 D508 D509	8-719-910-43 8-719-910-43 8-719-910-43	√ DIODE	HZ 24-3L	Q608 Q701 Q702	8-729-103-43	TRANSISTOR 2S TRANSISTOR 2S TRANSISTOR 2S	B734	20	15
	D510 D511 D512	8-719-910-43 8-719-200-02 8-719-200-02	√DIODE	10E-2	R501 R502 R503	1-215-237-00 1-214-840-00 1-214-840-00	METAL METAL METAL	100K 100 100	1% 1% 1%	1W 1/2W 1/2W
	D601 D602 D603	8-719-201-11 8-719-201-11 8-719-201-11	√DIODE	10YG1.1	R505 R506 R507	1-214-871-00 1-214-871-00 1-215-229-00	METAL	2K 2K 100	1% 1% 1%	1/2W 1/2W 1W
	D604 D605 D606	8-719-201-11 8-719-991-21 8-719-991-21	DIODE		R508 R509 R510	1-214-862-00 1-215-234-00 1-214-991-00	METAL METAL METAL	820 11K 8.2K	1% 1% 1%	1/2W 1W 1W
	D607 D608 D609	8-719-910-43 8-719-910-43 8-719-910-43	√DIODE	HZ 24-3L	R511 R512 R513	1-214-836-00 1-214-864-00 1-214-913-00	METAL	68 1K 100K	1% 1% 1%	1/2W 1/2W 1/2W
	D610 D611 D612	8-719-910-63 8-719-200-02 8-719-200-02	✓DIODE	10E-2	R514 R515 R516	1-214-836-00 1-214-913-00 1-214-913-00		68 100K 100K	1% 1% 1%	1/2W 1/2W 1/2W
	D701 D702 D703	8-719-815-55 8-719-200-02 8-719-510-10	<b>∀DIODE</b>	10E-2	R518 R520 R521	1-214-913-00 1-214-880-00 1-214-880-00	METAL METAL METAL	100K 4.7K 4.7K	1% 1% 1%	1/2W 1/2W 1/2W
	D705 D706 D901	8-719-211-02 8-719-211-02 8-719-921-14	√DIODE	PB102F	R522 R523 R524	1-214-905-00 1-214-905-00 1-214-905-00	METAL METAL METAL	47K 47K 47K	1% 1% 1%	1/2W 1/2W 1/2W
***	PL1			PILOT 5/1 Olange, Shala	R525 R526 R527	1-214-905-00 1-215-232-00 1-214-844-00	METAL METAL METAL	47K 1K 150	1% 1% 1%	1/2W 1W 1/2W
	PT9012	1-447-198-00	(AEP,	TRANSFORMER, POWER 1/3-10-69	ne fz R528	1-215-230-00	METAL	220	1%	1W
Z	PT902/ PT902/	\1-447-074-00 \1-447-198-00	(US). # (AEP,	TRANSFORMER, POWER UK)TRANSFORMER, POWER 1/3	R529 R531	1-214-820-00 1-214-870-00	METAL METAL	15	1% 1%	1/2W 1/2W
	Q501 Q502 Q503	8-729-376-02 8-729-113-82 8-729-372-02	TRANS	SISTOR 2SA1138	R532 R533 R534	1-214-108-00 1-214-108-00 1-214-124-00	METAL	100 100 470	1% 1% 1%	1/4W 1/4W 1/4W
	Q504 Q505 Q506	8-729-113-82	<b>TRANS</b>	SISTOR 2SC2676 SISTOR 2SA1138 SISTOR 2SA1138	R535 R536 R537	1-214-124-00 1-214-880-00 1-214-880-00	METAL METAL METAL	470 4.7K 4.7K	1% 1% 1%	1/4W 1/2W 1/2W
	Q507 Q508 Q601			SISTOR 2802676 SISTOR 2802676 SISTOR 280760	R538 R539 R540	1-214-872-00 1-214-872-00 1-214-868-00	METAL METAL METAL		1% 1% 1%	1/2W 1/2W 1/2W
	Q602 Q603 Q604	8-729-372-02	√,TRANS	SISTOR 2SA1138 SISTOR 2SB720 SISTOR 2SC2676	R541 R542 R543	1-214-868-00 1-214-116-00 1-214-116-00	METAL METAL METAL	1.5K 220 220	1% 1% 1%	1/2W 1/4W 1/4W
	Q605 Q606 Q607	8-729-113-82	✓ TRANS	SISTOR 2SA1138 SISTOR 2SA1138 SISTOR 2SC2676	R544 R545 R546	1-214-140-00 1-214-140-00 1-214-858-31	METAL	2.2K 2.2K 560	1% 1% 1%	1/4W 1/4W 1/2W

- Items with no part number and no des-cription are not stocked because they are seldom required for routine service.
- Items marked " " are not stocked since they are seldom required for routine service. Some delay should be antici-pated when ordering these items.

#### CAPACITORS:

All capacitors are in µF. Common capacitors are omitted. Refer to the following lists for their part numbers. MF:µF, PF:µµF.

- All resistors are in ohms. Common 1/4W, 1/8W and 1/16W carbon resistors are omitted. Refer to the following lists for their part numbers.
- F : nonflammable

#### COILS

- MMH : mH, UH :  $\mu\text{H}$ 

The components identified by shading and mark Aare critical for safety.
Replace only with part number specified.

#### SEMICONDUCTORS

In each case, U : μ, for example: UA···: μΑ···, UPA···: μΡΑ···, UPC···: μΡC,  $\text{UPD}\cdots:\ \mu\text{PD}\cdots$ 

#### ELECTRICAL PARTS

#### ELECTRICAL PARTS

Ref.No.	Part No.	Description				Ref.No.	Part No.	Description		
R547 R601 R602	1-214-858-31 1-215-237-00 1-214-840-00	METAL METAL METAL	560 100K 100	1% 1% 1%	1/2W 1W 1/2W	R702 R704 R705	1-214-141-00 1-214-140-00 1-214-148-00	METAL 2.4K METAL 2.2K METAL 4.7K	1% 1% 1%	1/4W 1/4W 1/4W
R603 R605 R606	1-214-840-00 1-214-871-00 1-214-871-00	METAL METAL METAL	100 2K 2K	1% 1% 1%	1/2W 1/2W 1/2W	R706 R707 R708	1-214-172-00 1-214-156-00 1-214-177-00	METAL 47K METAL 10K METAL 75K	1% 1% 1%	1/4W 1/4W 1/4W
R607 R608 R609	1-215-229-00 1-214-862-00 1-215-234-00	METAL METAL METAL	100 820 11K	1% 1% 1%	1W 1/2W 1W	R709 R710 R711	1-214-105-00 1-214-109-00 1-214-140-00	METAL 75 METAL 110 METAL 2.2K	1% 1% 1%	1/4W 1/4W 1/4W
R610 R611 R612	1-214-991-00 1-214-836-00 1-214-864-00	METAL METAL METAL	8.2K 68 1K	1% 1% 1%	1W 1/2W 1/2W	R801 R802 R803 R804	1-214-901-00 1-214-913-00 1-214-901-00 1-214-913-00	METAL 33K METAL 100K METAL 33K METAL 100K	1% 1% 1% 1%	1/2W 1/2W 1/2W 1/2W
R613 R614 R615	1-214-913-00 1-214-836-00 1-214-913-00	METAL METAL METAL	100K 68 100K	1%	1/2W 1/2W 1/2W	RT501 RT502 RT503	1-226-149-11 1-226-149-11 1-226-149-11	RES, ADJ, METAL FIL	M 100	1/24
R616 R618 R620	1-214-913-00 1-214-913-00 1-214-880-00	METAL METAL METAL	100K	1% 1% 1%	1/2W 1/2W 1/2W	RT601 RT602	1-226-149-11 1-226-149-11 1-226-149-11	RES, ADJ, METAL FIL RES, ADJ, METAL FIL	M 100 M 100	
R621 R622 R623	1-214-880-00 1-214-905-00 1-214-905-00	METAL	4.7K 47K 47K	1% 1% 1%	1/2W 1/2W 1/2W	j	1-515-323-00	RELAY RELAY	100	
R624 R625 R626	1-214-905-00 1-214-905-00 1-215-232-00	METAL METAL METAL	47K 47K 1K	1% 1% 1%	1/2W 1/2W 1W	RY602	1-515-323-00			olunen
R627 R628 R629	1-214-844-00 1-215-230-00 1-214-820-00	METAL METAL METAL	150 220 15	1% 1% 1%	1/2W 1W 1/2W	RV601 RV602	1-220-140-00	RES, VAR 3K RES, VAR 3K		1
R631 R632 R633	1-214-870-00 1-214-108-00 1-214-108-00	METAL METAL METAL	1.8K 100 100	1% 1% 1%	1/2W 1/4W 1/4W	S1R S2L	1-552-288-21	SWITCH, RUTARY SLIE	E	lies, Funkt.
R634 R635 R636	1-214-124-00 1-214-124-00 1-214-880-00	METAL	470 470 4.7K	1% 1% 1%	1/4W 1/4W 1/2W	S2R S3L S3R	1-552-287-00	∃SWITCH, FUNCTION Z ⊋SWITCH, TAPE MONI ⊆ SWITCH, TAPE MONI	Selin	Į.
R637 R638 R639	1-214-880-00 1-214-872-00 1-214-872-00	METAL METAL METAL	4.7K 2.2K 2.2K	1% 1% 1%	1/2W 1/2W 1/2W	S4 S5L S5R	1-553-815-00	/SWITCH, TAPE MONI PSWITCH, ROTARY SLID /SWITCH, ROTARY SLID	EJ × ′	12
R640 R641 R642	1-214-868-00 1-214-868-00 1-214-116-00	METAL		1% 1% 1%	1/2W 1/2W 1/4W	S6 S7 S8	1-553-796-00 ¥ 1-553-796-00 ×	SWITCH, ROTARY F SWITCH, ROTARY SWITCH, PUSH	· .	
R643 R644 R645	1-214-116-00 1-214-140-00 1-214-140-00	METAL METAL METAL	220 2.2K 2.2K	1% 1% 1%	1/4W 1/4W 1/4W	S9 A	-1-552-974-00	(US)SWITCH,	AC AC	
R646 R647 R701	1-214-858-31 1-214-858-31 1-214-092-00	METAL METAL METAL	560 560 22	1% 1% 1%	1/2W 1/2W 1/4W					

#### NOTE:

#### CAPACITORS:

#### RESISTORS

CESISTORS
All resistors are in ohms. Common
1/4W, 1/8W and 1/16W carbon resistors
are omitted. Refer to the following
lists for their part numbers.

· F : nonflammable

COILS

· MMH : mH, UH : μH

The components identified by shading and mark A are critical for safety.
Replace only with part number specified.

SEMICONDUCTORS

In each case, U : μ, for example: UA···: μΑ···, UPA···: μPA···, UPC···: μPC,

 $\text{UPD}\cdots:\ \mu\text{PD}\cdots$ 

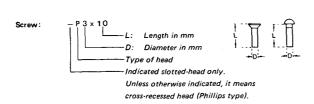
Items with no part number and no description are not stocked because they are seldom required for routine service.

Items marked " • " are not stocked since they are seldom required for routine service. Some delay should be antici-pated when ordering these items.

<sup>.</sup> Due to standardization, parts with part numbers ( $\Delta$ - $\Delta$ 0 $\Delta$ - $\Delta$ 0 $\Delta$ - $\Delta$ 0 or  $\Delta$ - $\Delta$ 0 $\Delta$ - $\Delta$ 0 $\Delta$ - $\Delta$ 0 may be different from those used in the set.

All capacitors are in  $\mu F$ . Common capacitors are omitted. Refer to the following lists for their part numbers. MF: $\mu F$ , PF: $\mu \mu F$ .

## HARDWARE NOMENCLATURE



Reference Designation	Shape	Description	Remarks		
		SCREWS			
Р	€=	pan-head screw	binding-head (B) screw for replacement		
PWH	€	pan-head screw with washer face	binding-head (B) screw and flat washer for replacemen		
PS PSP	<b>8</b> \$3-	pan-head screw with spring washer	binding-head (B) screw and spring washer for replace- ment binding-head (B) screw and spring and flat washers for replacement		
PSW PSPW	<del>9%</del>	pan-head screw with spring and flat washers			
R	<b>₽</b>	round-head screw	binding-head (B) screw for replacement		
к	Þ	flat-countersunk-head screw			
RK	₽	oval-countersunk-head screw			
В	₽	binding-head screw			
Т	<b>₽</b>	truss-head screw	binding-head (B) screw for replacement		
F	₽	flat-fillister-head screw			
RF	€	fillister-head screw			
BV	<b>€</b> ⊃	braizer-head screw			

Nut, Washer,	Retaining ring:
	N 3  ———————————————————————————————————

Reference Designation	Shape	Description	Remarks		
	L	SELF-TAPPING SCRE	ws		
TA		self-tapping screw	ex: TA, P3 x 10		
PTP	€==	pan-head self-tapping screw	binding-head self- tapping (TA, B) screw for replacement		
PTPWH		pan-head self-tapping screw with washer face	binding-head self tapping (TA, B) screw and flat washer for replacement		
PTTWH		pan-head thread-rolling screw with washer face	binding-head (B) screw and flat washer for replacement		
		SET SCREWS			
sc		set screw			
sc	-0	hexagon-socket set screw	ex: SC 2.6 x 4, hexagon socket		
		NUT			
N	-0-0-	nut			
		WASHERS			
W	0	flat washer			
sw	- S &	spring washer			
LW	0	internal-tooth lock washer	ex: LW3, internal		
LW	٥	external-tooth lock washer	ex: LW3, external		
		RETAINING RINGS			
Ε	0	retaining ring			
G	0	grip-type retaining ring			

# SUPPLEMENT

US Model

File this supplement with the service manual.

No. 1 March, 1983

## **OSAFETY CHECK-OUT (US Model)**

After correcting the original service problem, perform the following safety check before releasing the set to the customer:

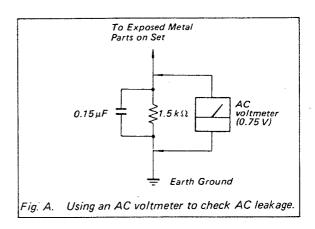
Check the antenna terminals, metal trim, "metallized" knobs, screws, and all other exposed metal parts for AC leakage. Check leakage as described below.

#### LEAKAGE TEST

The AC leakage from any exposed metal part to earth ground and from all exposed metal parts to any exposed metal part having a return to chassis, must not exceed 0.5 mA (500 microampers). Leakage current can be measured by any one of three methods

- A commercial leakage tester, such as the Simpson 229 or RCA WT-540A. Follow the manufacturers' instructions to use these instruments.
- 2. A battery-operated AC milliammeter. The Data Precision 245 digital multimeter is suitable for this job.

3. Measuring the voltage drop across a resistor by means of a VOM or battery-operated AC voltmeter. The "limit" indication is 0.75 V, so analog meters must have an accurate low-voltage scale. The Simpson 250 and Sanwa SH-63Trd are examples of a passive VOM that is suitable. Nearly all battery operated digital multimeters that have a 2V AC range are suitable. (See Fig. A)



#### The following parts have been added as the safety-related components.

△.1-123-624-00	ELECT 470	MF	20%	1207
<u> </u>				
<u> </u>	ELECT 470	MF	20%	1207
⚠.1-123-624-00	ELECT 470	MF	20%	120V
<u> </u>	ELECT 220	MF	20%	- 25V
<u> </u>	ELECT 1000	MF.	20%	. 16V ;
<b>△.</b> 1-123-488-00	ELECT 1000	MF.	20%	16V
<u> </u>	ELECT 2200	MF	20%	507
<b>∆.</b> 1-123-895-00				- 50V 🚆
<b>∆</b> .1-123-895-00	ELECT 2200	MF	20%	50V °
<u> </u>	ELECT 2200	MF	20%	50V /
<u> </u>	ELECT 2200	MF	20%	50V
⚠.1-123-895-00	ELECT 2200	MF	20%	507
<u> </u>	ELECT 2200	MF	20%	507
<b>∆.</b> 1-123-895-00	ELECT 2200	MF	20%	50V
	A.1-123-624-00 A.1-123-624-00 A.1-123-624-00 A.1-123-495-00 A.1-123-488-00 A.1-123-895-00 A.1-123-895-00 A.1-123-895-00 A.1-123-895-00 A.1-123-895-00 A.1-123-895-00 A.1-123-895-00 A.1-123-895-00 A.1-123-895-00	⚠.1-123-624-00 ELECT 470 ⚠.1-123-624-00 ELECT 470 ⚠.1-123-624-00 ELECT 470 ⚠.1-123-495-00 ELECT 220 ⚠.1-123-488-00 ELECT 1000 ⚠.1-123-895-00 ELECT 2200 ሺ.1-123-895-00 ELECT 2200 ሺ.1-123-895-00 ELECT 2200 ሺ.1-123-895-00 ELECT 2200	A.1-123-624-00 ELECT 470 MF A.1-123-624-00 ELECT 470 MF A.1-123-495-00 ELECT 220 MF A.1-123-488-00 ELECT 1000 MF A.1-123-895-00 ELECT 2200 MF	⚠.1-123-624-00 ELECT 470 MF 20% ⚠.1-123-624-00 ELECT 470 MF 20% ⚠.1-123-624-00 ELECT 470 MF 20% ⚠.1-123-495-00 ELECT 220 MF 20% ⚠.1-123-488-00 ELECT 1000 MF 20% ⚠.1-123-488-00 ELECT 1000 MF 20% ⚠.1-123-895-00 ELECT 2200 MF 20%  ⚠.1-123-895-00 ELECT 2200 MF 20%

The components identified by shading and mark Aare critical for safety.
Replace only with part number specified.



Sony Corporation
Consumer Products Group
Technical Support Dept.

English 83C0640-1 Printed in Japan ©1983